

KM 2800/3200/4000

Spare parts manual

Article number: 70009677/2

Production year: 2004

Effective: 1001 ≥Mach ID

Prod. Series nr: 27385-2/27386-2/27387-2



AANHAALMOMENTEN/TORQUES/ANZUGSMOMENTE/COUPLES DE SERRAGE/PARES DE APRIETE/I MOMENTI TORCENTI/ATDRAGNINGSMOMENTER/MOMENTER/ TILTREKKINGSMOMENTER

- NL** Richtlijnen voor aanhaalmomenten (in Nm) voor zelfborgende moeren, zeskantbouten en moeren. **GB** Directives for torques (in Nm) for self-locking nuts, hexagonal bolts and nuts.
D Richtlinien für Anzugsmomente (in Nm) für selbstsichernde Muttern, Sechskantschrauben und Muttern. **F** Directives relatives aux couples de serrage (en Nm) pour les écrous à auto-blocage, les boulons à six et les écrous.
ES Directrices para los pares de apriete (en Nm) para tuercas autoblocantes, tornillos hexagonales y tuercas. **I** Linee guida riguardanti i momenti torcenti (espressi in Nm) per dadi autobloccanti, bulloni esagonali e dadi.
S Riktlinjer för åtdragningsmoment (i Nm) för självåsande bultar, sexkantbultar och muttrar. **DK** Retningslinjer for momenter (i Nm) for selvåsende møtrikker, hexagon bolte og møtrikker.
N Retningslinjer for tiltrækningsmomenter (i Nm) for selvåsende møtr. sekskantskruer og mutre.

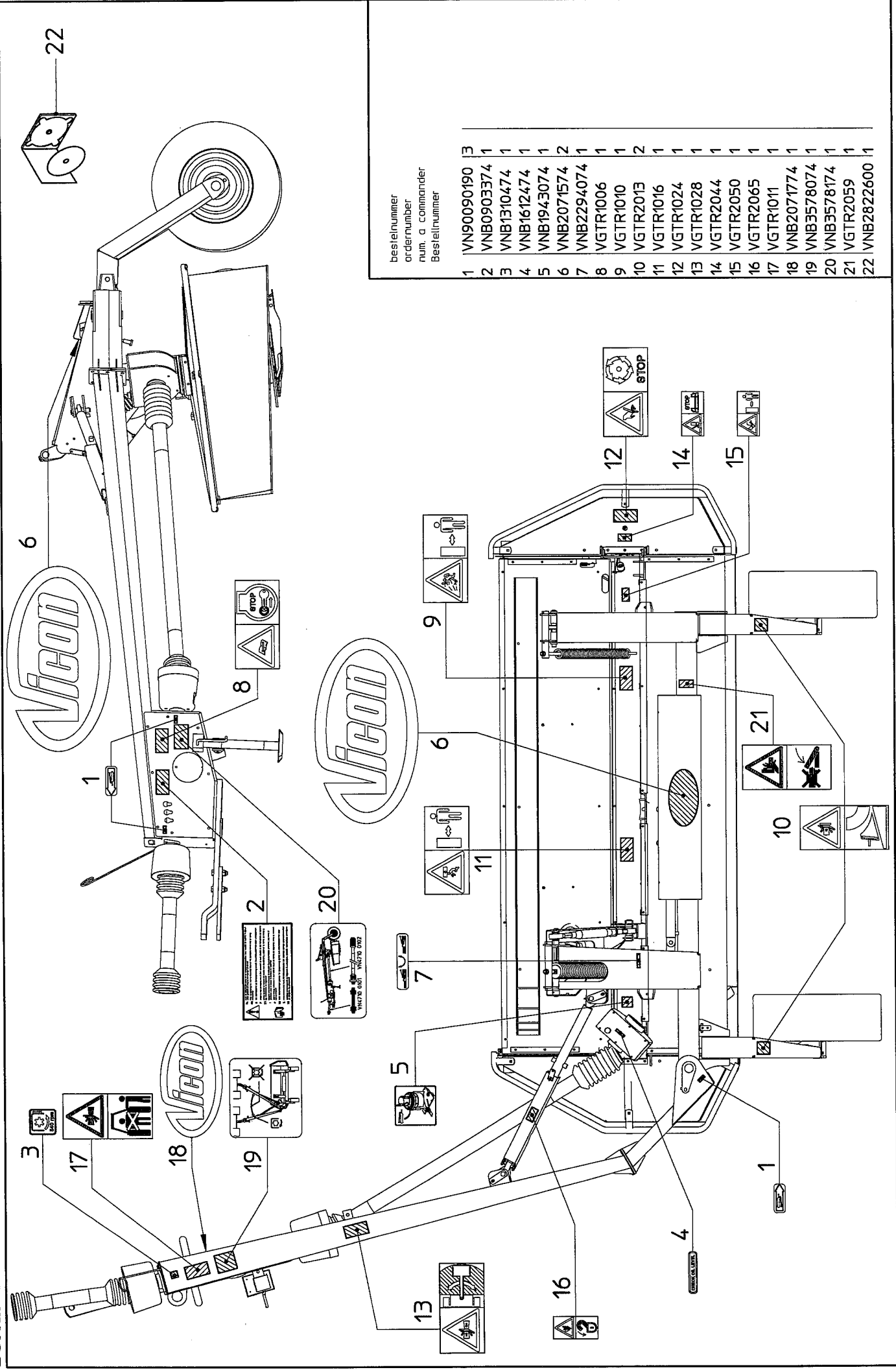
KWALITEIT/QUALITY/QUALITAT QUALITÉ/CALIDAD/QUALITA/KVALITET	4.6		8.8		10.9		12.9	
	0,10	0,13	0,10	0,13	0,10	0,13	0,10	0,13
Wrijving/Friction/Reibung/Frottement/ Fricción/Frizione/Friktion/Friksjon *								
Schroefdraad/Thread/Gewinde/Filetage Rosca/Filettatura/Gänga/Størrelse/ Gjenger								
M5	1,7	2	5	6	7	9	8	10
M6	3	4	9	10	13	15	15	18
M8	8	9	21	25	31	36	36	42
M10	16	19	40	50	60	70	70	85
M12	27	32	70	85	105	120	120	145
M14	42	50	115	135	165	195	195	230
M16	65	76	175	210	260	300	300	350
M18	90	110	250	290	350	420	410	490
M20	125	150	350	420	500	600	580	700
M22	170	200	470	560	670	800	780	930
M24	210	250	600	710	860	1020	1000	1180

- * **NL** De wrijvingscoëfficiënt van 0,10 geldt voor geoliede plaat, gietijzer, geharde vlakken, vette schroefdraad, etc. De hogere waarde van 0,13 geldt voor een droge plaat. Uitzonderingen op deze tabel zijn vermeld in het onderdeel- en/of instructieboek. Aanhaalmomenten voor bouten en moeren met gekarteide onderkant, zoals Tensilock en Whizlock, 10% extra.
 * **GB** The friction coefficient of 0,10 applies to oiled sheet, cast iron, hardened surfaces, greasy thread, etc. The higher value of 0,13 applies to dry sheet. Exceptions to this table are stated in the parts- and /or instruction manual. Torques for bolts and nuts with a knurled underside, like Tensilock and Whizlock, 10% extra.
 * **D** Der Reibungskoeffizient von 0,10 gilt für geölte Flächen, Gußeisen, gehärtete Flächen, gefettetes Gewinde usw. Der höhere Wert von 0,13 gilt für trockene Flächen. Ausnahmen zu dieser Tabelle sind im Ersatzteilhft und/oder in der Betriebsanleitung. Anzugsmomente für Schrauben und Muttern mit gerändelter Unterseite, wie Tensilock und Whizlock, zuzüglich 10% extra.
 * **F** Le coefficient de frottement de 0,10 s'applique aux surfaces huilées, à la fonte, aux surfaces trempées, aux filetages graissés etc. Le coefficient de 0,13 aux surfaces sèches. Les exceptions à se tableau sont mentionnées dans la nomenclature des pièces et/ou dans le manuel d'emploi. Ajoutez 10% pour les boulons et écrous à partie inférieure crénelée, comme les Tensilock et les Whizlock.
 * **ES** El coeficiente de fricción de 0,10 es indicado para planchas lubricadas, hierro fundido, superficies endurecidas, rosca granizada, etc. El valor más alto de 0,13 es para planchas secas. Las excepciones a este cuadro se mencionan en el libro de repuestos y/o manual de instrucciones. Los pares de apriete para tornillos y tuercas con cara inferior dentada, como los Tensilock y Whizlock, 10% extra.
 * **I** Il coefficiente di frizione pari a 0,10 si riferisce a superfici oliate, alla ghisa, a superfici temprate, a filettature spesse ecc. Il valore più alto, pari a 0,13, si riferisce a superfici asciutte. Tutte le eccezioni a quanto riportato in questa tabella, si trovano nel libretto delle istruzioni. I momenti torcenti per bulloni e dadi la cui parte inferiore è zigrinata, come i Tensilock (K 100) e Whizlock, sono superiori del 10%.
 * **S** Friktionskoefficienten 0,10 gäller oljad plåt, gjutjärn, hårdade ytor, smorda gängor etc. Det högre värdet 0,13 gäller torr plåt. Undantag från denna tabell anges i reservdels- och/eller instruktionsboken.
 * **DK** Åtdragningsmoment for råfflade bultar och muttrar, som Tensilock og Whizlock 10% extra.
 * **N** Friktionskoeffisienten på 0,10 gælder for smurte flader, støbejern, hærdede overflader, fedtholdige gevind etc. Den højere værdi på 0,13 gælder for tørre flader. Undtagelser til tabellen er angivet i reservdels- og/eller instruktionsbog. Når det drejer sig om momenter for bolte og møtrikker med en riflet underside, som Tensilock (K100) og Whizlock, skal der tilføjes 10% ekstra.
 * **N** Friktionskoeffisienten på 0,10 gjelder for smurt plate, støpejern, herdede flater, innfettete gjenger etc. Den høyere verdien på 0,13 gjelder for tørr plate. Unntak fra denne tabellen er angitt i deleboken og/eller i instruksjonsboken. Tiltrekkningsmomenter for skruer og mutre med riflet underkant, som Tensilock (K100) og Whizlock 10% tillegg.

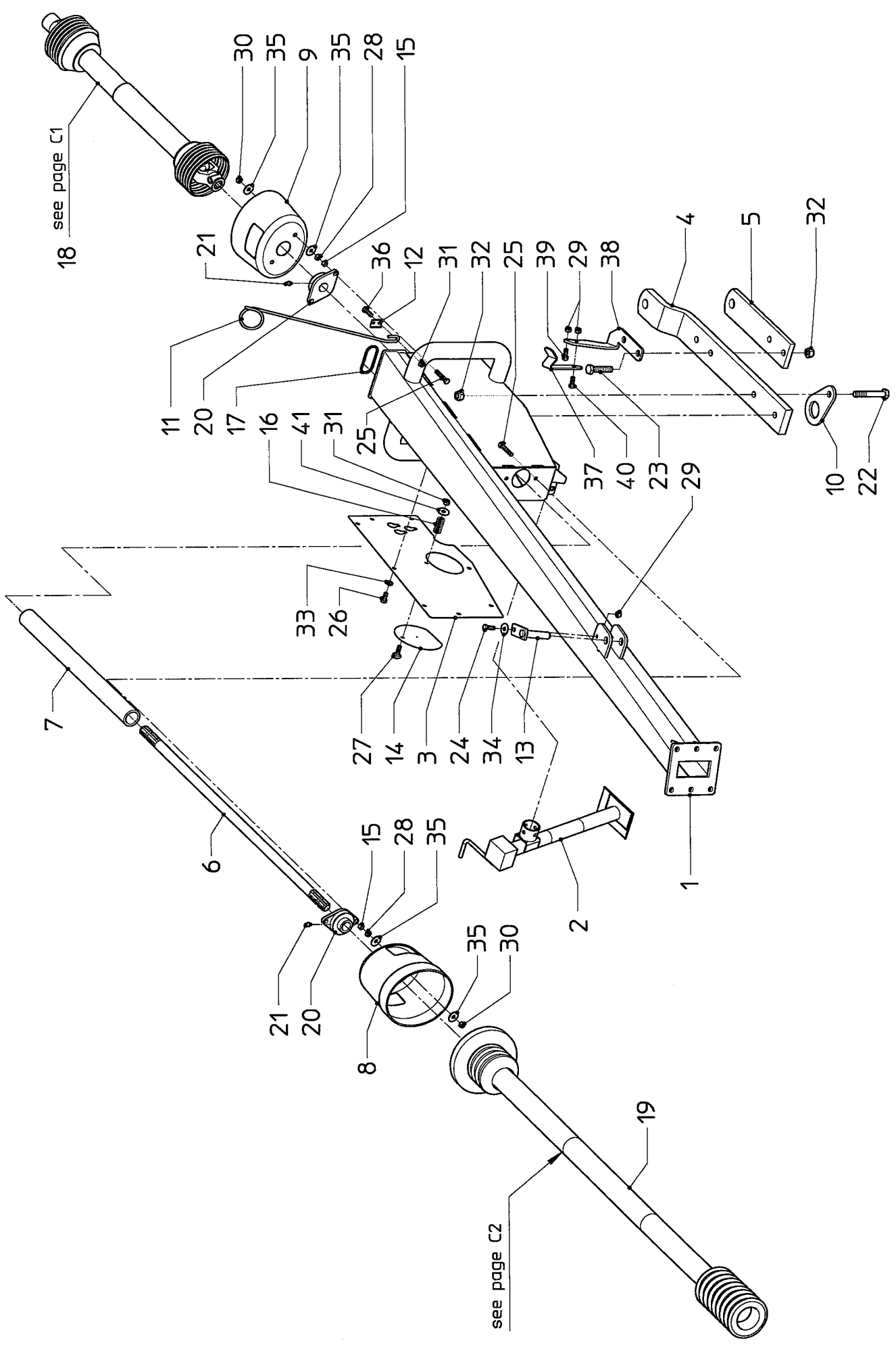
serial number 27385-27386-27387

C16

KM 2800/3200/4000 (2)



bestelnnummer	ordernummer	num. a commander	Bestellnummer
1	VN90090190	3	1
2	VNB0903374	1	1
3	VNB1310474	1	1
4	VNB1612474	1	1
5	VNB1943074	1	1
6	VNB2071574	2	2
7	VNB2294074	1	1
8	VGTR1006	1	1
9	VGTR1010	1	1
10	VGTR2013	2	2
11	VGTR1016	1	1
12	VGTR1024	1	1
13	VGTR1028	1	1
14	VGTR2044	1	1
15	VGTR2050	1	1
16	VGTR2065	1	1
17	VGTR1011	1	1
18	VNB2071774	1	1
19	VNB3578074	1	1
20	VNB3578174	1	1
21	VGTR2059	1	1
22	VNB2822600	1	1



18 see page C1

see page C2

serial number 27385-27386-27387

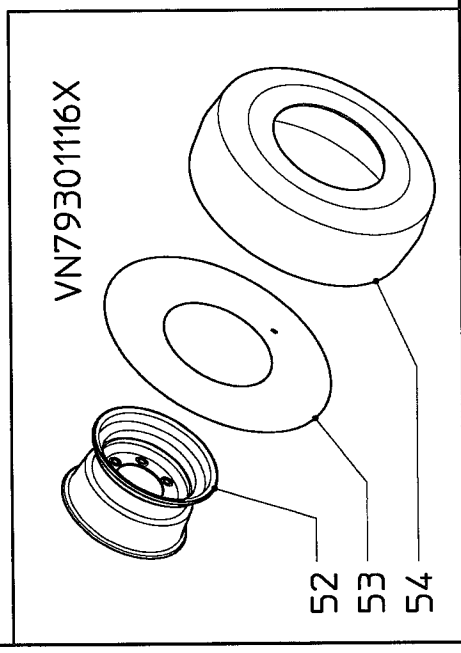
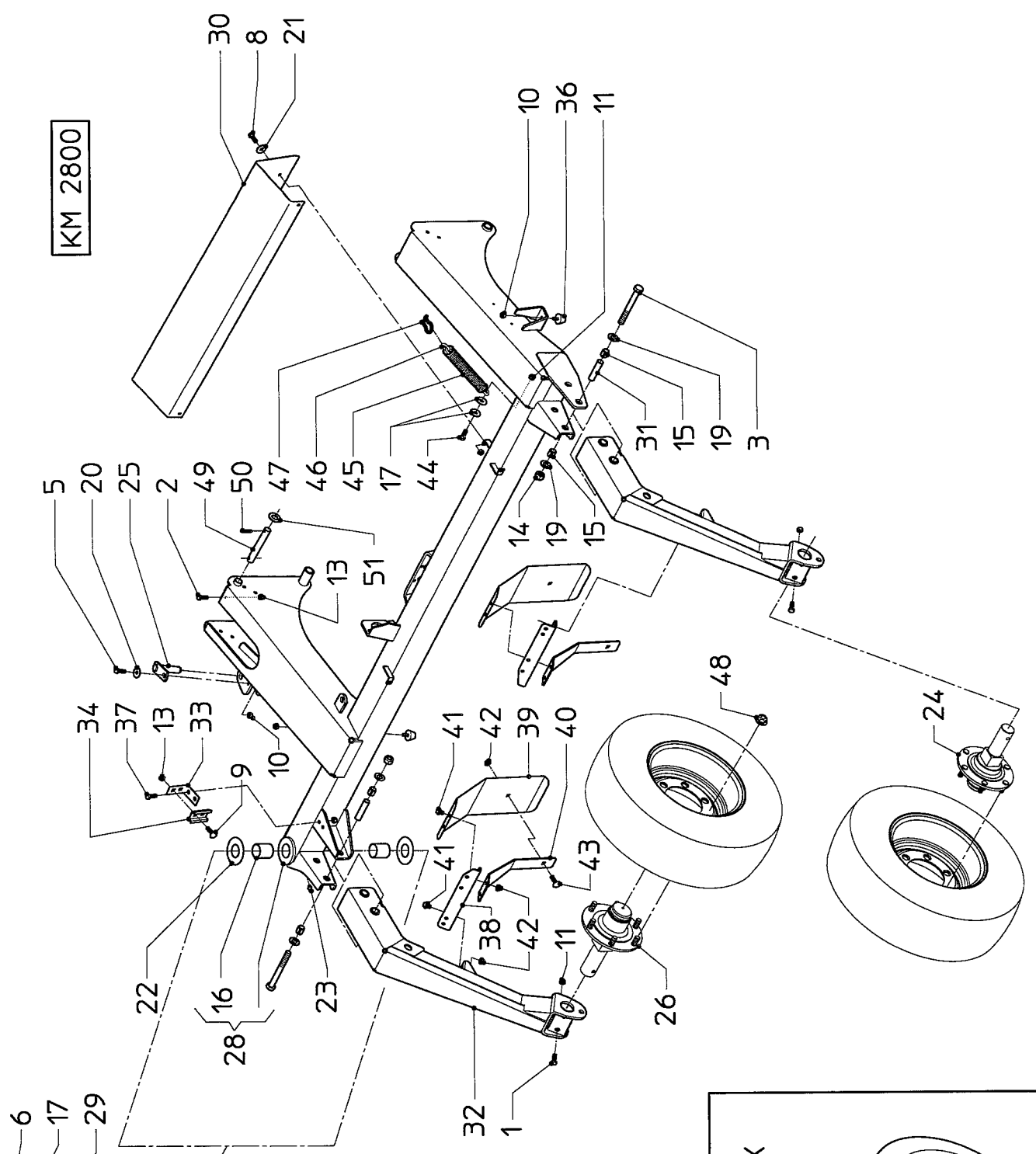
D2

KM 2800/3200/4000 (2)

bestelnummer
order number
num. o commander
Bestelnummer

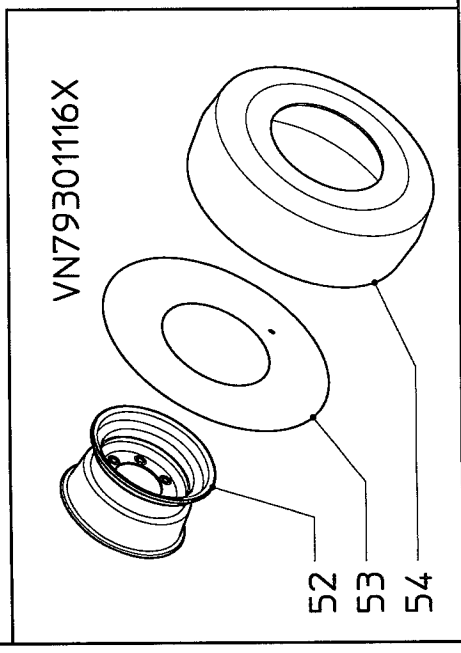
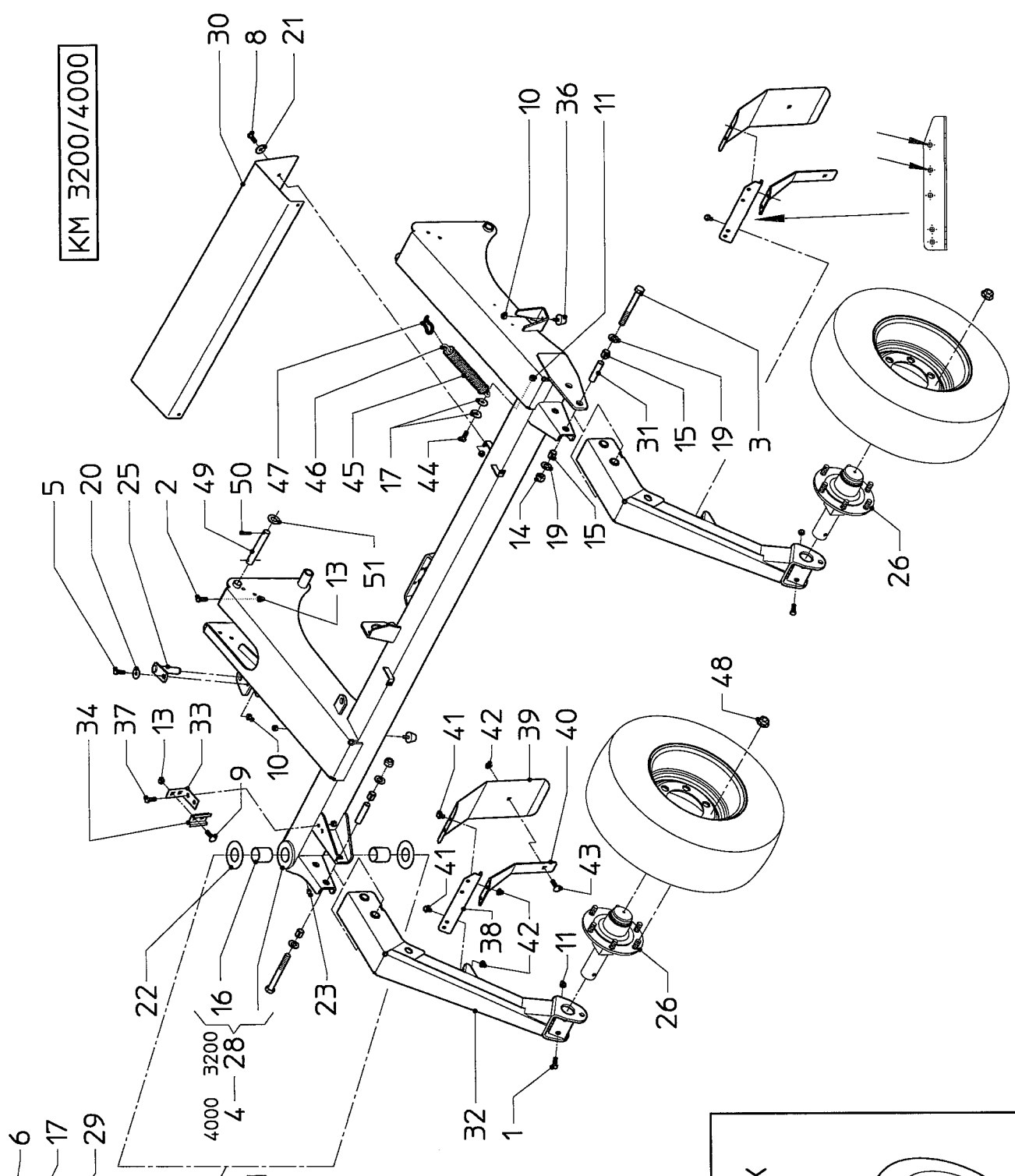
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2	VNB3287478	1	
3	VNB3572794	1	
4	VNB3578986	1	
5	VNB3278986	1	
6	VNB3270193	1	
7	VNB3420178	1	
8	VNB3561378	1	
9	VNB3561478	1	
10	VNB3420686	1	
11	VNB3420593	1	
12	VG19017027V	1	
13	VNB1433093	1	
14	VNB1672286	1	
15	VNB0840493	4	
16	VNB1798493	1	
17	VNB3628978	1	L=P/m
18	VN47100101	1	
19	VN47100103	1	
20	VN40709308	2	UCFL207J
21	VN41701200	2	G1/8"
22	KG00367461	2	8.8-M20x130
23	KG00367061	2	8.8-M20x90
24	KG00474461	1	8.8-M10x35
25	KG00477161	4	8.8-M12x60
26	KG00471961	8	8.8-M8x20
27	KG00639661	1	8.8-M8x50
28	KG01052161	4	8/M12
29	KG01067661	3	8/M10/Nyloc
30	KG01067761	4	8/M12/Nyloc
31	KG01067561	3	8/M8/Nyloc
32	KG01068161	4	8/M20/Nyloc
33	KG01267361	8	8.4
34	KG01260361	1	A10.5
35	KG01261061	8	A13
36	KG00472261	2	8.8-M8x30
37	VNB3578286	1	
38	VNB3578386	1	
39	KG00474261	1	8.8-M10x25
40	VG1G80	1	M10x25/7.7mm
41	KG01259761	1	A8.4

KM 2800

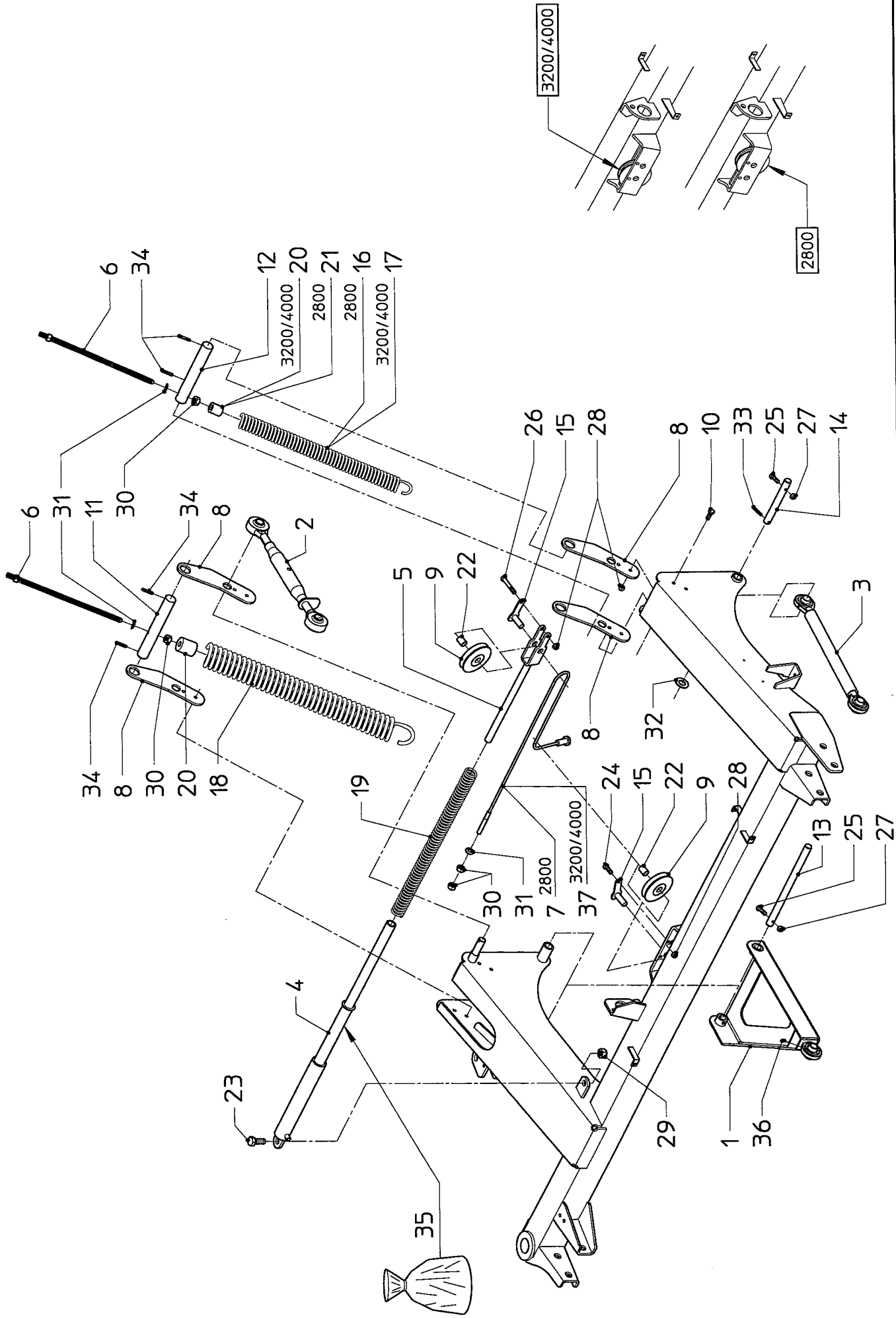


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1	KG00358161	2	8.8-M12x80
2	KG00353461	1	8.8-M8x50
3	KG00367861	4	8.8-M20x180
5	KG00474561	1	8.8-M10x40
6	KG00476761	1	8.8-M12x40
7	KG00480461	6	8.8-M16x50
8	KG00471961	4	8.8-M8x20
9	KG00639061	2	8.8-M8x20
10	KG01067661	3	8/M10/Nyloc
11	KG01067761	4	8/M12/Nyloc
12	KG01067961	6	8/M16/Nyloc
13	KG01067561	9	8/M8/Nyloc
14	KG01068161	4	8/M20/Nyloc
15	VN30804803	8	25x26
16	VN40233560	2	PG50x55x60A
17	KG01261061	3	A13
18	KG01267761	12	17
19	KG01267961	8	21
20	KG01260361	1	A10,5
21	KG01259761	4	A8,4
22	VN17871140	2	
23	VN41702899	1	M8x1,25
24	VGBR00550	1	
25	VNB1433093	1	
26	VNB1604878	1	
27	VNB3813294	1	
28	VNB3561894	1	
29	VNB3290493	1	
30	VNB3310094	1	
31	VNB3347093	4	
32	VNB3351894	2	
33	VNB3420094	1	
34	VNB3420294	1	
35	VNB3628978	1	L=p/m
36	RG00045482	2	D=60
37	KG00472161	2	8.8-M8x25
38	VNB3526186	2	
39	VNB3470986	2	
40	VNB3526286	2	
41	VNB0268120	4	K100-M10x20
42	KG01061361	5	K10/M10/Tensilock
43	KG00641361	2	8.8-M10x20
44	KG00476661	1	8.8-M12x35
45	VNB3572478	1	
46	VNB3572393	1	
47	VN43460903	1	1/2"(12mm)
48	VGND2134V	12	M18x1,5
49	VNB3670502	1	
50	KG01191862	1	8x40
51	KG01268161	1	25
	VN79301116X	1	10.5/65x16AW
52	VNB2025498	2	W8x16 (6 holes)
53	VN43603120	2	10.5/65x16
54	VN43608121	2	10.5/65x16AW-10PR

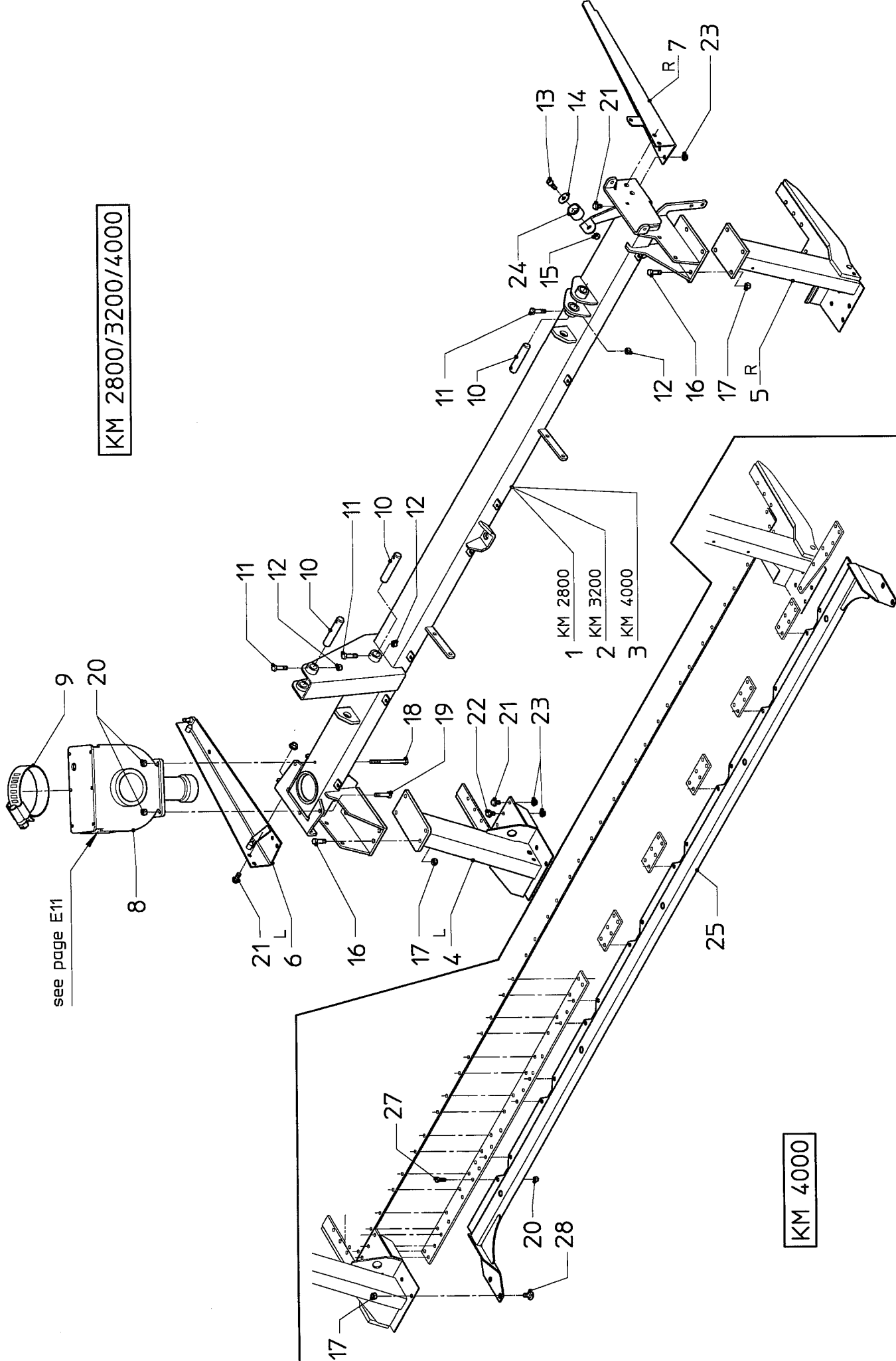
KM 3200/4000



KM 3200		27386		27387		KM 4000	
1	KG00358161	2	8.8-M12x80	1	KG00358161	2	8.8-M12x80
2	KG00353461	1	8.8-M8x50	1	KG00353461	1	8.8-M8x50
3	KG00367861	4	8.8-M20x180	4	KG00367861	4	8.8-M20x180
5	KG00474561	1	8.8-M10x40	1	VNB3578694	1	8.8-M10x40
6	KG00476761	1	8.8-M12x40	1	KG00474561	1	8.8-M10x40
7	KG00480461	6	8.8-M16x50	1	KG00476761	1	8.8-M12x40
8	KG00471961	4	8.8-M8x20	6	KG00480461	6	8.8-M16x50
9	KG00639061	2	8.8-M8x20	2	KG00471961	4	8.8-M8x20
10	KG01067661	3	8/M10/Nyloc	4	KG00639061	2	8.8-M8x20
11	KG01067761	4	8/M12/Nyloc	3	KG01067661	3	8/M10/Nyloc
12	KG01067961	6	8/M16/Nyloc	4	KG01067761	4	8/M12/Nyloc
13	KG01067561	9	8/M8/Nyloc	6	KG01067961	6	8/M16/Nyloc
14	KG01068161	4	8/M20/Nyloc	9	KG01067561	9	8/M8/Nyloc
15	VN30804803	8	25x26	4	KG01068161	4	8/M20/Nyloc
16	VN40233560	2	PG50x55x60A	8	VN30804803	8	25x26
17	KG01261061	3	A13	16	VN40233560	2	PG50x55x60A
18	KG01267761	12	17	17	KG01261061	3	A13
19	KG01267961	8	21	18	KG01267761	12	17
20	KG01260361	1	A10.5	19	KG01267961	8	21
21	KG01259761	4	A8.4	20	KG01260361	1	A10.5
22	VN17871140	2	M8x1.25	21	KG01259761	4	A8.4
23	VN41702899	1		22	VN17871140	2	M8x1.25
25	VNB1433093	1		23	VN41702899	1	
26	VNB1604878	2		25	VNB1433093	1	
27	VNB3813294	1		26	VNB1604878	2	
28	VNB3561894	1		27	VNB3813294	1	
29	VNB3290493	1		29	VNB3290493	1	
30	VNB3310094	1		30	VNB3310094	1	
31	VNB3347093	4		31	VNB3347093	4	
32	VNB3351894	2		32	VNB3351894	2	
33	VNB3420094	1		33	VNB3420094	1	
34	VNB3420294	1		34	VNB3420294	1	
35	VNB3628978	1	L=p/m	35	VNB3628978	1	L=p/m
36	RG00045482	2	D=60	36	RG00045482	2	D=60
37	KG00472161	2	8.8-M8x25	37	KG00472161	2	8.8-M8x25
38	VNB3526186	2		38	VNB3526186	2	
39	VNB3470986	2		39	VNB3470986	2	
40	VNB3526286	2		40	VNB3526286	2	
41	VN30268120	4	K100-M10x20	41	VN30268120	4	K100-M10x20
42	KG01061361	5	K10/M10/Tensilock	42	KG01061361	5	K10/M10/Tensilock
43	KG00641361	2	8.8-M10x20	43	KG00641361	2	8.8-M10x20
44	KG00476661	1	8.8-M12x35	44	KG00476661	1	8.8-M12x35
45	VNB3572478	1	1/2"(12mm)	45	VNB3572478	1	1/2"(12mm)
46	VNB3572393	1	M18x1.5	46	VNB3572393	1	M18x1.5
47	VN43460903	1		47	VN43460903	1	
48	VGND2134V	12		48	VGND2134V	12	
49	VNB3670502	1		49	VNB3670502	1	
50	KG01191862	1	8x40	50	KG01191862	1	8x40
51	KG01268161	1	25	51	KG01268161	1	25
52	VN7930116X	1	10.5/65x16AW	52	VN7930116X	1	10.5/65x16AW
53	VNB2025498	2	W8x16 (6 holes)	53	VNB2025498	2	W8x16 (6 holes)
54	VN43603120	2	10.5/65x16	54	VN43603120	2	10.5/65x16
	VN43608121	2	10.5/65x16AW-10PR		VN43608121	2	10.5/65x16AW-10PR



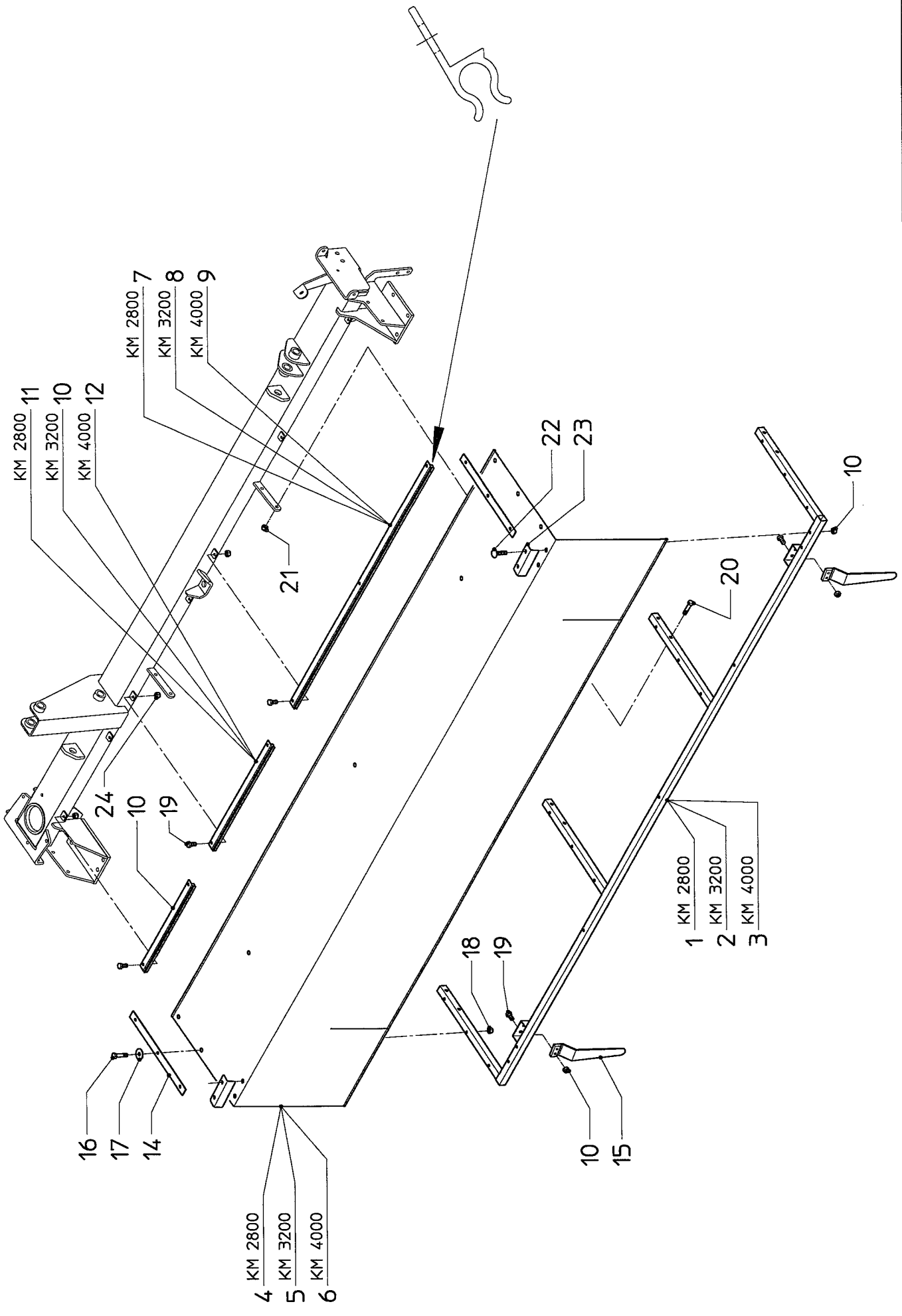
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3	VNB3272486	1	VNB3272486	1	
4	VNB3561186	1	VNB3561186	1	
5	VNB3571386	1	VNB3571386	1	
6	VNB1662593	2	VNB1662593	2	
7	VNB3470178	1		4	
8	VNB3577894	4		2	
9	VNB3561793	2		8	8.8-M10x30
10	KG00474361	8	KG00474361	8	
11	VNB3280293	1	VNB3280293	1	
12	VNB3286593	1	VNB3286593	1	
13	VNB3291093	1	VNB3291093	1	
14	VNB3290993	1	VNB3290993	1	
15	VNB3571593	2	VNB3571593	2	
16	VNB1746493	1	VNB1658693	1	φ13
18	VNB1658793	1	VNB1658793	1	φ14
19	VNB3303986	1	VNB3303986	1	
20	VNB1046893	1	VNB1658893	2	φ13
22	VN40227030	2	VN40227030	2	PCM202330M
23	KG00483661	1	KG00483661	1	8.8-M20x50
24	KG00474261	1	KG00474261	1	8.8-M10x25
25	KG00353461	2	KG00353461	2	8.8-M8x50
26	KG00355761	1	KG00355761	1	8.8-M10x65
27	KG01067561	2	KG01067561	2	8/M8/Nyloc
28	KG01067661	10	KG01067661	10	8/M10/Nyloc
29	KG01068161	1	KG01068161	1	8/M20/Nyloc
30	KG01052361	4	KG01052361	4	8/M16
31	VN31471400	3	VN31471400	3	17
32	KG01267961	1	KG01267961	1	21
33	KG01191862	1	KG01191862	1	8x40
34	KG01192162	4	KG01192162	4	8x60
35	KG01192162	4	VNB3470278	1	sealkit
35	VNB3470278	1	VN41702600	1	5.8-AM6x1
36	VN41702600	1	VNB3571278	1	
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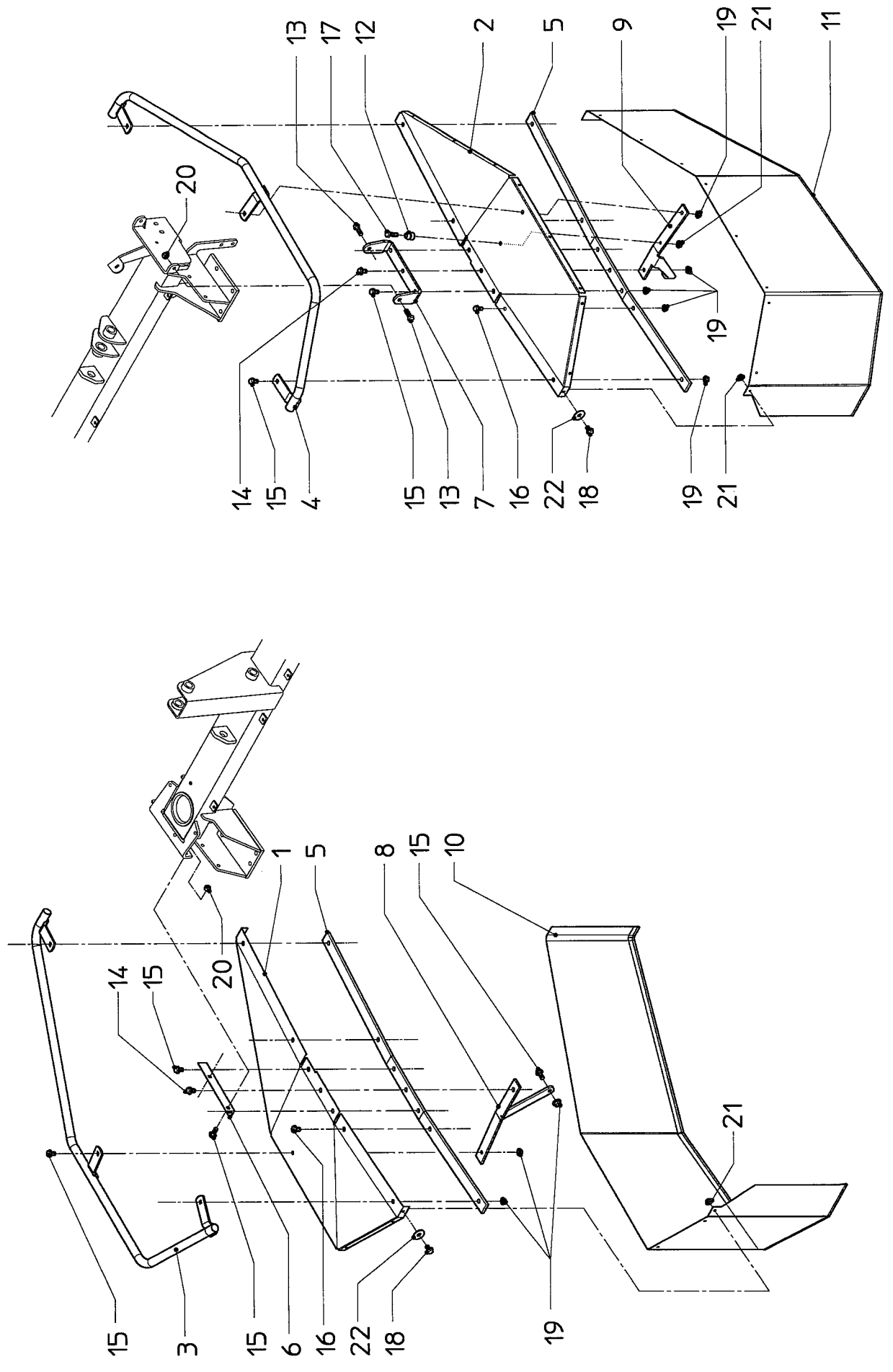
KM 2800/3200/4000

KM 4000

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6	VNB3320486 1	VNB3320486 1	VNB3320486 1
7	VNB3327386 1	VNB3327386 1	VNB3327386 1
8	VNB3299286 1	VNB3299286 1	VNB3299286 1
9	VNB38830950 1	VNB38830950 1	VNB38830950 1
10	VNB3577593 3	VNB3577593 3	VNB3577593 3
11	KG00353461 3	KG00353461 3	KG00353461 3
12	KG01067561 3	KG01067561 3	KG01067561 3
13	VNB30361625 1	VNB30361625 1	VNB30361625 1
14	KG01259261 1	KG01259261 1	KG01259261 1
15	KG01067361 1	KG01067361 1	KG01067361 1
16	KG00476761 8	KG00476761 8	KG00476761 8
17	KG01067761 8	KG01067761 8	KG01067761 12
18	KG00356561 1	KG00356561 1	KG00356561 1
19	KG00355361 3	KG00355361 3	KG00355361 3
20	KG01067661 4	KG01067661 4	KG01067661 20
21	VNB0268125 18	VNB0268125 18	VNB0268125 18
22	VNB0268130 2	VNB0268130 2	VNB0268130 2
23	KG01061361 20	KG01061361 20	KG01061361 20
24	VGND90027 1	VGND90027 1	VGND90027 1
25	VNB3783186 1	VNB3783186 1	VNB3783186 1
27	KG00474361 16	KG00474361 16	KG00474361 16
28	KG00644761 4	KG00644761 4	KG00644761 4

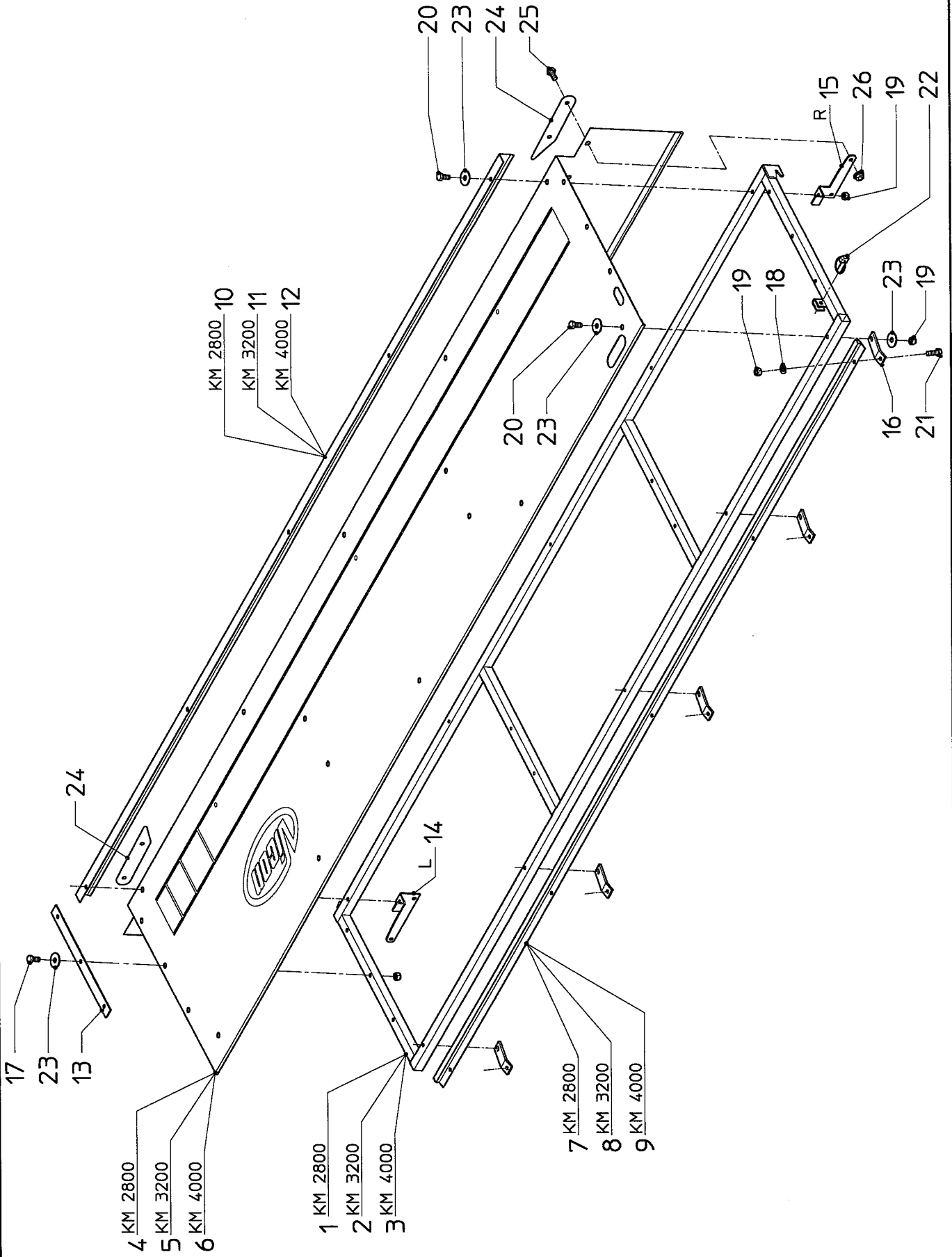


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4 VNB3469978 1	5 VNB3288478 1	6 VNB3506678 1	
7 VNB2814702 1	8 VNB3572902 1	9 VNB3506802 1	L=1880
10 VNB2815202 1	10 VNB2815202 2	10 VNB2815202 1	L=443
11 VNB3578802 1	14 VNB2813086 2	12 VNB3506702 1	L=720
14 VNB2813086 2	15 VN97870841 2	14 VNB2813086 2	
15 VN97870841 2	16 KG00353361 6	15 VN97870841 2	8.8-M8x45
16 KG00353361 6	17 KG01259761 6	16 KG00353361 6	A8.4
17 KG01259761 6	18 KG01067561 14	17 KG01259761 6	A8.4
18 KG01067561 14	19 KG00471961 11	18 KG01067561 14	8/M8/Nyloc
19 KG00471961 11	20 KG00355461 8	19 KG00471961 12	8.8-M8x20
20 KG00355461 8	21 KG01067661 8	20 KG00355461 8	8.8-M10x50
21 KG01067661 8	22 VN30263845 4	21 KG01067661 8	8/M10/Nyloc
22 VN30263845 4	23 VNB3526702 12	22 VN30263845 4	4.6-M8x45
23 VNB3526702 12	24 KG01067561 7	23 VNB3526702 2	
24 KG01067561 7		24 KG01067561 8	8/M8/Nyloc



KM 2800 27385
KM 3200 27386
KM 4000 27387

1	VNB3392594	1	L	
2	VNB3353994	1	R	
3	VNB3394094	1	L	
4	VNB3360794	1	R	
5	VNB3360386	2		
6	VNB3393094	1	L	
7	VNB3360194	1	R	
8	VNB3393286	1	L	
9	VNB3360586	1	R	
10	VNB3393778	1	L	
11	VNB3392878	1	R	
12	VGND90027	1		
13	VGTA323V	2		16.2-M10x35
14	VN30268140	2		K100-M10x40
15	VN30268130	13		K100-M10x30
16	VN30268120	4		K100-M10x20
17	KG00469361	1		8.8-M6x35
18	VN30268612	20		K100-M6x12
19	KG01061361	19		K10/M10/Tensiloc
20	KG01067661	2		8/M10/Nylloc
21	KG01064161	21		K10/M6/Tensiloc
22	KG01259361	20		A6.5x25x15



serial number 27385-27386-27387

D16

KM 2800/3200/4000 (2)

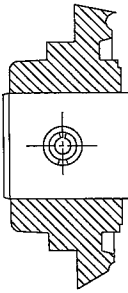
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4	VNB3344978 1
7	VNB3218902 1
10	VNB3219394 1
13	VNB2813086 2
14	VNB3393586 1
15	VNB3392986 1
16	VNB2812986 5
17	KG00353361 13
18	KG01267361 5
19	KG01067561 25
20	KG00353461 7
21	KG00471961 5
22	VN90081623 1
23	KG01259761 25
24	VNB3560894 2
25	VN30268820 4
26	KG01061261 4

KM 3200	27386
2	VNB3206186 1
5	VNB3393478 1
8	VNB3219102 1
11	VNB3207194 1
13	VNB2813086 2
14	VNB3393586 1
15	VNB3392986 1
16	VNB2812986 5
17	KG00353361 13
18	KG01267361 5
19	KG01067561 25
20	KG00353461 7
21	KG00471961 5
22	VN90081623 1
23	KG01259761 25
24	VNB3560894 2
25	VN30268820 4
26	KG01061261 4

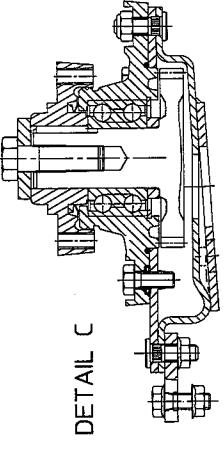
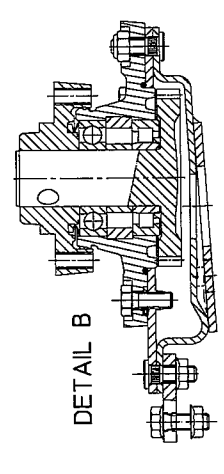
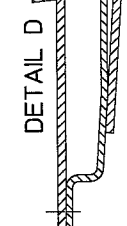
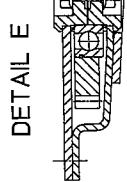
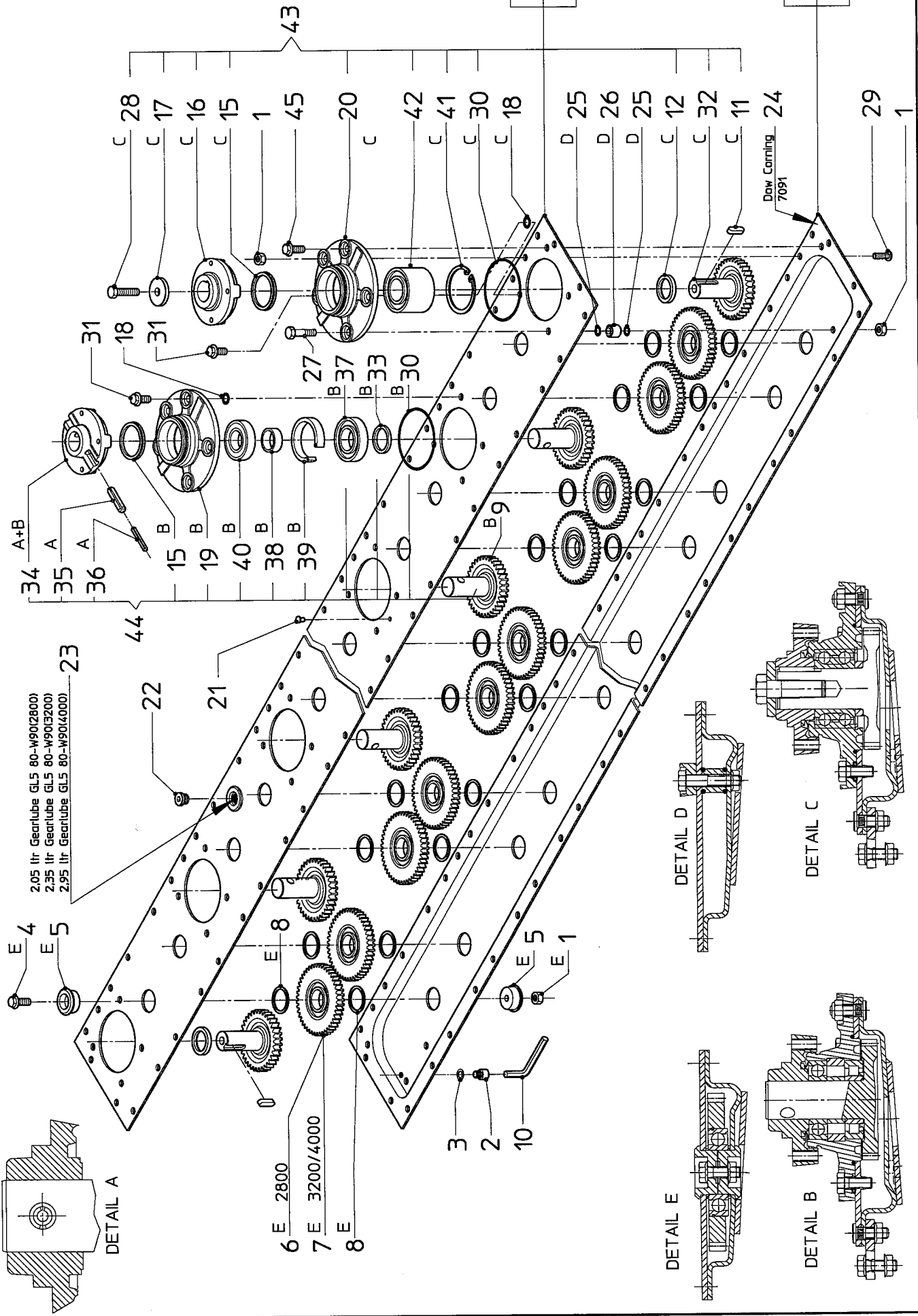
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6	VNB3506378 1
9	VNB3506502 1
12	VNB3506494 1
13	VNB2813086 2
14	VNB3393586 1
15	VNB3392986 1
16	VNB2812986 6
17	KG00353361 16
18	KG01267361 6
19	KG01067561 30
20	KG00353461 8
21	KG00471961 6
22	VN90081623 1
23	KG01259761 30
24	VNB3560894 2
25	VN30268820 4
26	KG01061261 4

L	8.8-M8x45
R	8.4
L	8/M8/Nyloc
R	8.8-M8x50
L	8.8-M8x20
R	A8.4
L	K100-M8x20
R	K10/M8/Tensiloc

L	8.8-M8x45
R	8.4
L	8/M8/Nyloc
R	8.8-M8x50
L	8.8-M8x20
R	A8.4
L	K100-M8x20
R	K10/M8/Tensiloc

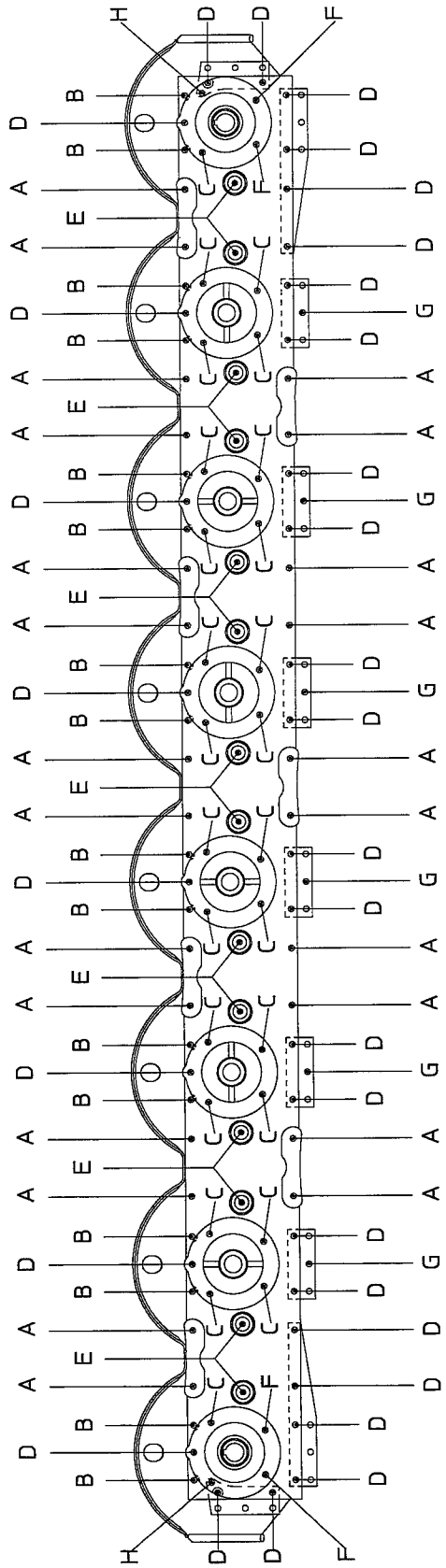
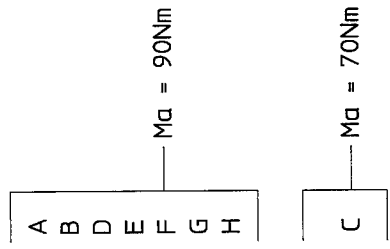


2.05 ltr Gearlube GL5 80-W90(2800)
2.35 ltr Gearlube GL5 80-W90(3200)
2.95 ltr Gearlube GL5 80-W90(4000)

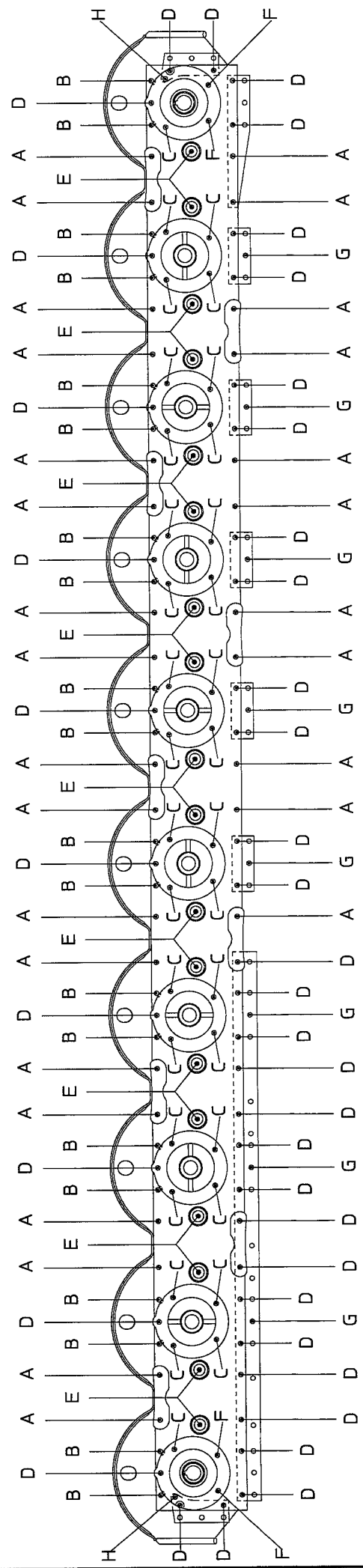


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2 KG01061361	2 KG01061361	2 KG01061361	2 10.9-M10x10	2 10.9-M10x10	2 10.9-M10x10	10.9-M10x10	10.9-M10x10	10.9-M10x10
3 VN30361110	3 VN30361110	3 VN30361110	3 A10x16x1	3 A10x16x1	3 A10x16x1	A10x16x1	A10x16x1	A10x16x1
4 VNB1870178	4 VNB1870178	4 VNB1870178	14	14	14			
5 VNB1290893	5 VNB1290893	5 VNB1290893	28	28	28	Z=45	Z=45	Z=45
6 VN90296324	6 VN90296323	6 VN90296323	14	14	14	40x48x2.3	40x48x2.3	40x48x2.3
8 VN36510023	8 VN36510023	8 VN36510023	28	28	28			
9 VN10283503	9 VN10283503	9 VN10283503	6	6	6			
10 VN65450080	10 VN65450080	10 VN65450080	1	1	1	8	8	8
11 VN31103432	11 VN31103432	11 VN31103432	2	2	2	B10x8-32	B10x8-32	B10x8-32
12 VNB1359002	12 VNB1359002	12 VNB1359002	2	2	2			
15 VN36112056	15 VN36112056	15 VN36112056	8	8	8	V-55A	V-55A	V-55A
16 VNB1519586	16 VNB1519586	16 VNB1519586	2	2	2			
17 VN19343282	17 VN19343282	17 VN19343282	2	2	2			
18 VN36107380	18 VN36107380	18 VN36107380	26	26	26	10x3.5	10x3.5	10x3.5
19 VNB1357086	19 VNB1357086	19 VNB1357086	6	6	6			
20 VNB1357186	20 VNB1357186	20 VNB1357186	2	2	2			
21 VNB1282578	21 VNB1282578	21 VNB1282578	1	1	1			
22 VN17883651	22 VN17883651	22 VN17883651	1	1	1	M18x1.5	M18x1.5	M18x1.5
23 2.05 ltr GearLube GL5 80-90	23 2.35 ltr GearLube GL5 80-90	23 2.95 ltr GearLube GL5 80-90						
24 Dow Corning 7091	24 Dow Corning 7091	24 Dow Corning 7091						
25 VN36107379	25 VN36107379	25 VN36107379	8	8	8	17x3	17x3	17x3
26 VNB1294302	26 VNB1294302	26 VNB1294302	4	4	4			
27 KG00336261	27 KG00336261	27 KG00336261	4	4	4	10.9-M10x50	10.9-M10x50	10.9-M10x50
28 VN30257139	28 VN30257139	28 VN30257139	2	2	2	8.8-UNF5/8"x51	8.8-UNF5/8"x51	8.8-UNF5/8"x51
29 VN90081618	29 VN90081618	29 VN90081618	8	8	8	10.9-M10x30	10.9-M10x30	10.9-M10x30
30 VN36107377	30 VN36107377	30 VN36107377	8	8	8	112x3	112x3	112x3
31 VN30268125	31 VN30268125	31 VN30268125	26	26	26	K100-M10x25	K100-M10x25	K100-M10x25
32 VN90284912	32 VN90284912	32 VN90284912	2	2	2			
33 VN90070360	33 VN90070360	33 VN90070360	6	6	6			
34 VNB1519686	34 VNB1519686	34 VNB1519686	6	6	6			
35 VN30803719	35 VN30803719	35 VN30803719	6	6	6	13x55	13x55	13x55
36 VN30804855	36 VN30804855	36 VN30804855	6	6	6	8x0.75-55	8x0.75-55	8x0.75-55
37 VN40130207	37 VN40130207	37 VN40130207	6	6	6	NU-207-C4	NU-207-C4	NU-207-C4
38 VN17871304	38 VN17871304	38 VN17871304	6	6	6			
39 VN17871470	39 VN17871470	39 VN17871470	6	6	6			
40 VN40101527	40 VN40101527	40 VN40101527	6	6	6	6207-LLU-C4	6207-LLU-C4	6207-LLU-C4
41 KG01130500	41 KG01130500	41 KG01130500	2	2	2	1.72x2.5	1.72x2.5	1.72x2.5
42 VN40117211	42 VN40117211	42 VN40117211	2	2	2	BAH-0012	BAH-0012	BAH-0012
43 VN79300654	43 VN79300654	43 VN79300654	2	2	2	Assembly	Assembly	Assembly
44 VN79300655	44 VN79300655	44 VN79300655	6	6	6	Assembly	Assembly	Assembly
45 VN30268130	45 VN30268130	45 VN30268130	2	2	2	K100-M10x30	K100-M10x30	K100-M10x30
47 VNB1609886	47 VNB1609886	47 VNB1609886	1	1	1			
50 VNB1359686	50 VNB1359686	50 VNB1359686	1	1	1			
1 VN79141614	1 VN79141614	1 VN79141614	1	1	1			
32	32	32						
33	33	33						
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42	42	42						
43	43	43						
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KM 2800/3200



KM 4000



KM 2800 27385
KM 3200 27386

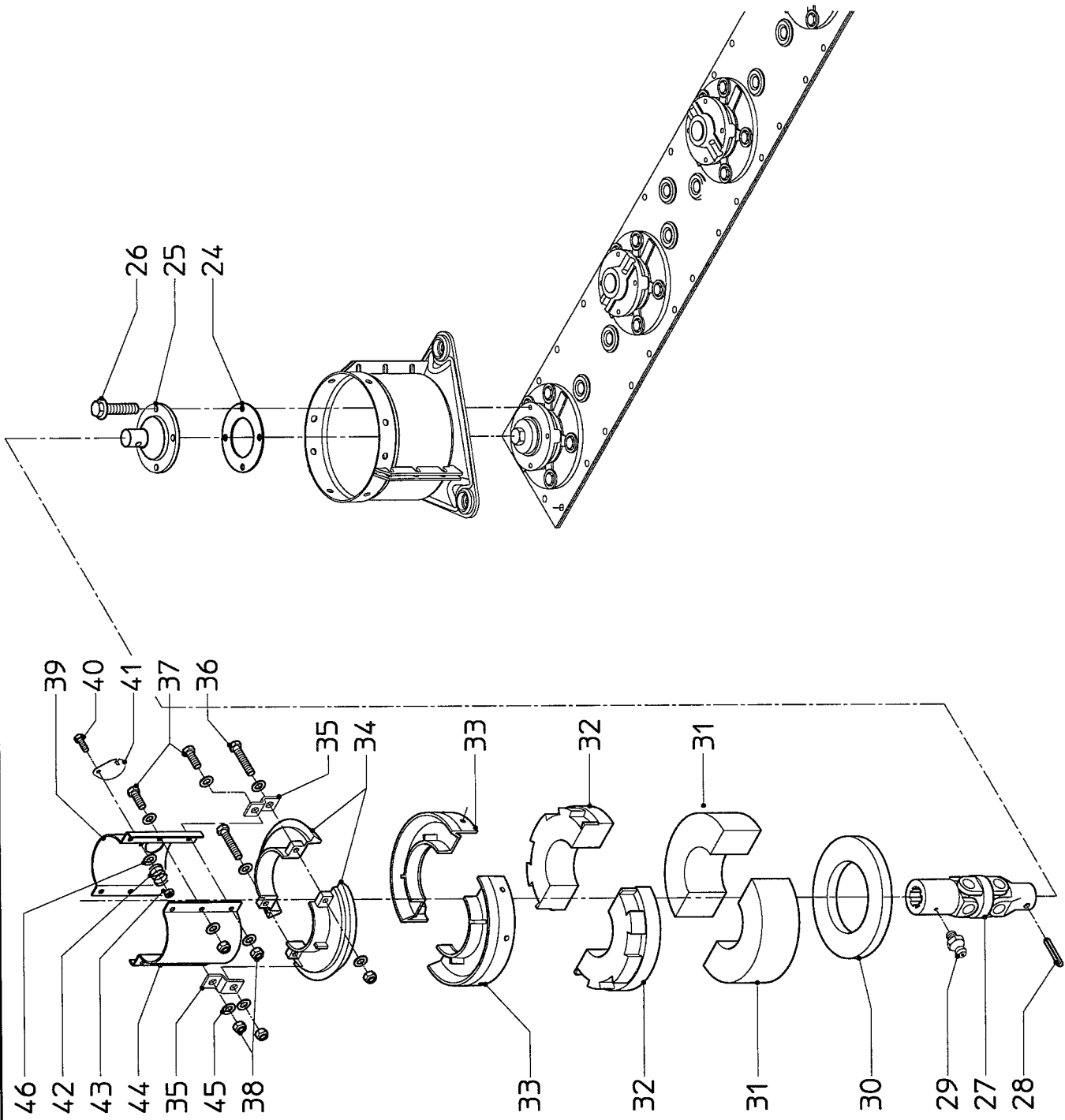
KM 4000 27387

	VN79300811	1	2800	VN79141614	1	4000
	VN79300812	1	3200	VN90081616	29	10.9-M10x20
A	VN90081616	24	10.9-M10x20	KG01061361	29	K10/M10
	KG01061361	24	K10/M10	VN90081617	20	10.9-M10x25
B	VN90081617	16	10.9-M10x25	KG01061361	20	K10/M10
	KG01061361	16	K10/M10	VN30268125	34	K100-M10x25
C	VN30268125	26	K100-M10x25	VN90081618	41	10.9-M10x30
	VN90081618	30	10.9-M10x30	KG01061361	41	K10/M10
D	KG01061361	30	K10/M10	VNB1870178	18	K10/M10
	VNB1870178	14	K10/M10	KG01061361	18	10.9-M10x50
E	KG01061361	14	K10/M10	KG00336261	4	K10/M10
	KG00336261	4	10.9-M10x50	KG01061361	4	K10/M10
F	KG01061361	4	K10/M10	VN30268125	8	K100-M10x25
	VN30268125	6	K100-M10x25	KG01061361	8	K10/M10
G	KG01061361	6	K10/M10	VN30268130	2	K100-M10x30
H	VN30268130	2	K100-M10x30			

serial number 27385-27386-27387

E5

KM 2800/3200/4000 (2)



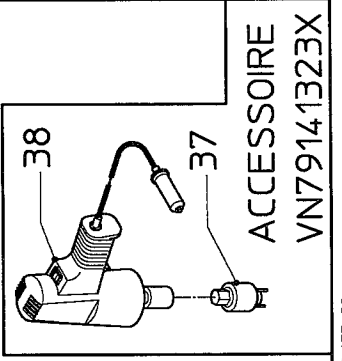
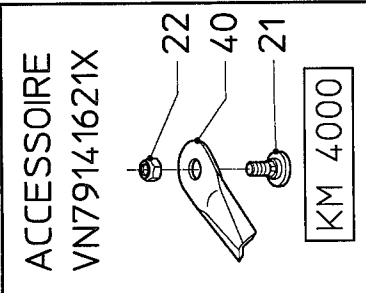
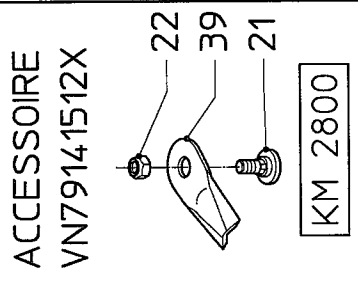
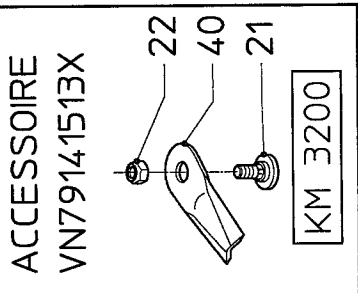
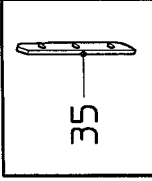
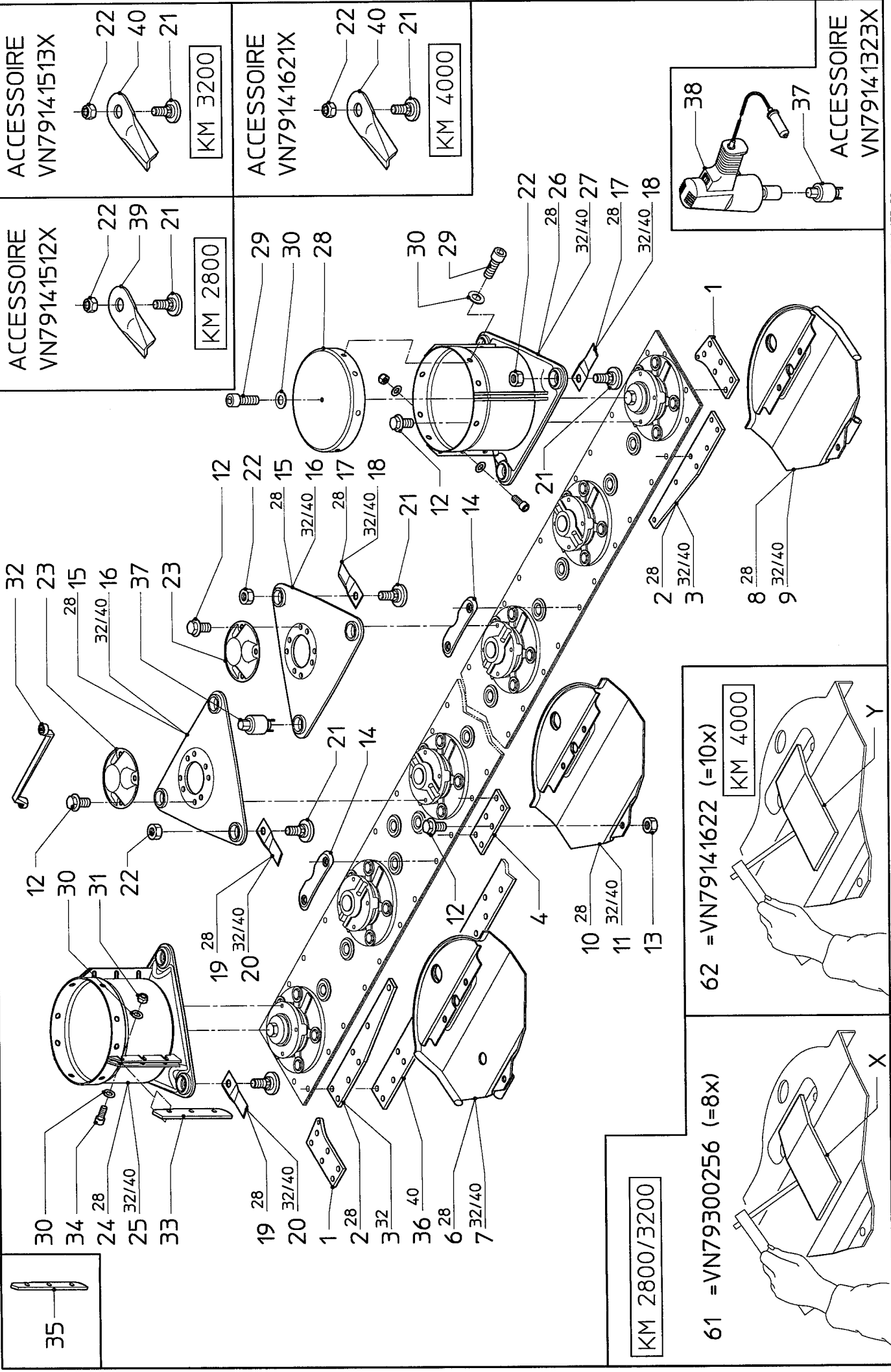
KM 2800 27385
KM 3200 27386
KM 4000 27387

24	VNB1667593	1	
25	VNB0622186	1	
26	VN30268140	4	K100-M10x40
27	VN46170003	1	DG 3100
28	KG01194162	1	10x50
29	VN41702800	1	M8x1
30	VNB2151978	1	
31	VNB2151878	2	
32	VNB1732678	2	
33	VNB1612502	2	
34	VNB1612602	2	
35	VNB1684886	2	
36	KG00472461	2	8.8-M8x40
37	KG00472161	6	8.8-M8x25
38	KG01067561	8	8/MB/Nyloc
39	VNB1683486	1	
40	KG00469161	1	8.8-M6x25
41	VNB1666493	1	
42	VNB1667493	1	
43	KG01067361	1	8/M6/Nyloc
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45	KG01267361	16	8,4
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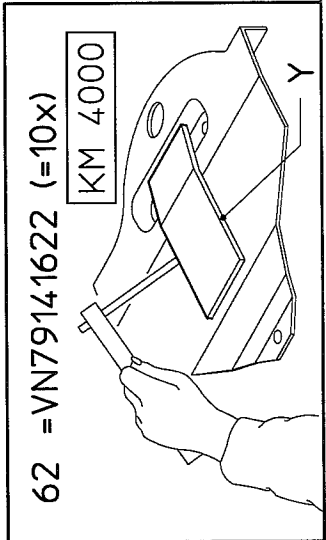
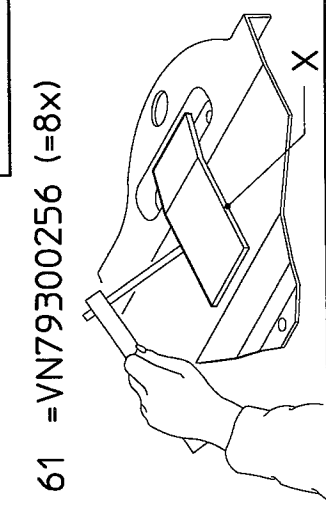
serial number 27385-27386-27387

E7

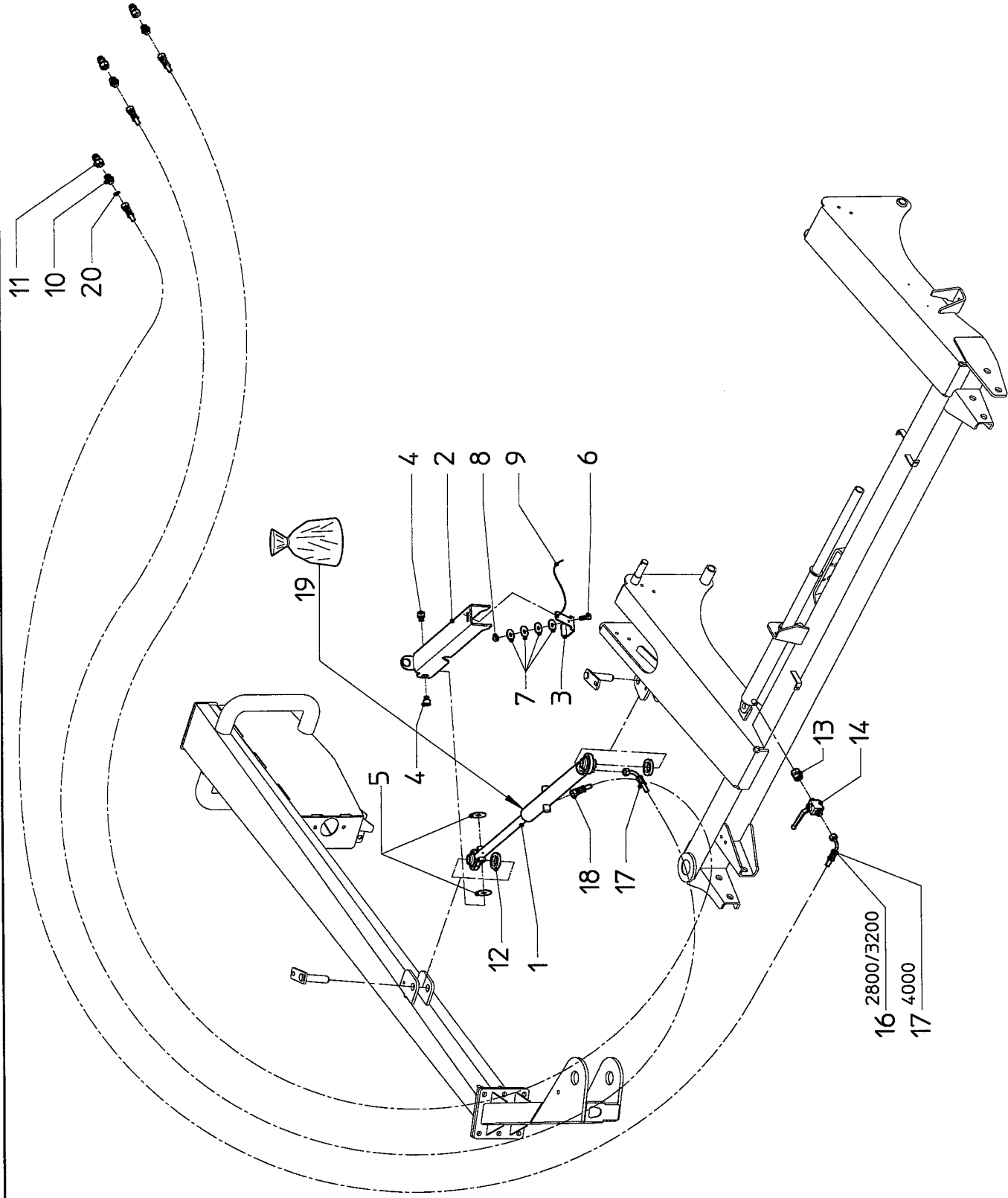
KM 2800/3200/4000 (2)



KM 2800/3200



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VNB1191386	2	VNB1191286	1
VN18645928	6	VN18645928	5
VNB1362286	1	VNB1361586	1
VNB1362386	1	VNB1361686	1
VN18613483	6	VN18613484	8
VN30268125	6	VN30268125	8
KG01061361	6	KG01061361	8
VN98684063	7	VN98684063	9
VN30268125	32	VN30268125	36
VNB2280594	6	VNB2280294	8
VN90261559	12	VN90258699	15
VN90261560	12	VN90258700	15
VNB1374593	24	VNB1374593	30
KG01068961	24	KG01068961	30
VN98664785	6	VN98664785	8
VNB3557394	1	VNB3557294	1
VNB2869494	1	VNB2869394	1
VNB1613286	1	VNB1613286	1
VN30361820	9	VN30361820	9
KG01267361	27	KG01267361	27
KG01067561	18	KG01067561	18
VN65410171	1	VN65410171	1
VNB2721586	6	VNB2721586	6
VN30361830	18	VN30361830	18
VNB2721386	6	VNB2721386	6
VNB2170078	1	VNB2170078	1
VN79301512X	1	VN79301513X	1
VNB1374593	24	VNB1374593	24
KG01068961	24	KG01068961	24
VNB2493602	24	VNB2493502	24
VN79141323X	1	VN79141323X	1
VNB2170078	1	VNB2170078	1
VNB2170478	1	VNB2170478	1
VN79300256	1	VN79300256	1
X	8	X	18
VN79141614	1	VN79141621X	1
VNB1361286	2	VNB1374593	30
VNB1191286	1	KG01068961	30
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VNB1361686	1	VNB2170478	1
VN18613484	8	VN79141323X	1
VN30268125	8	VNB2170078	1
KG01061361	8	VNB2170478	1
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VNB1374593	30		
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VN98664785	8		
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VNB2869394	1		
VNB1613286	1		
VN30361820	9		
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KG01067561	18		
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VN30361830	18		
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VNB2170078	1		
VN79141621X	1		
VNB1374593	30		
KG01068961	30		
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VN79141323X	1		
VNB2170078	1		
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VN79141622	1		
Y	10		



KM 2800
KM 3200

27385
27386

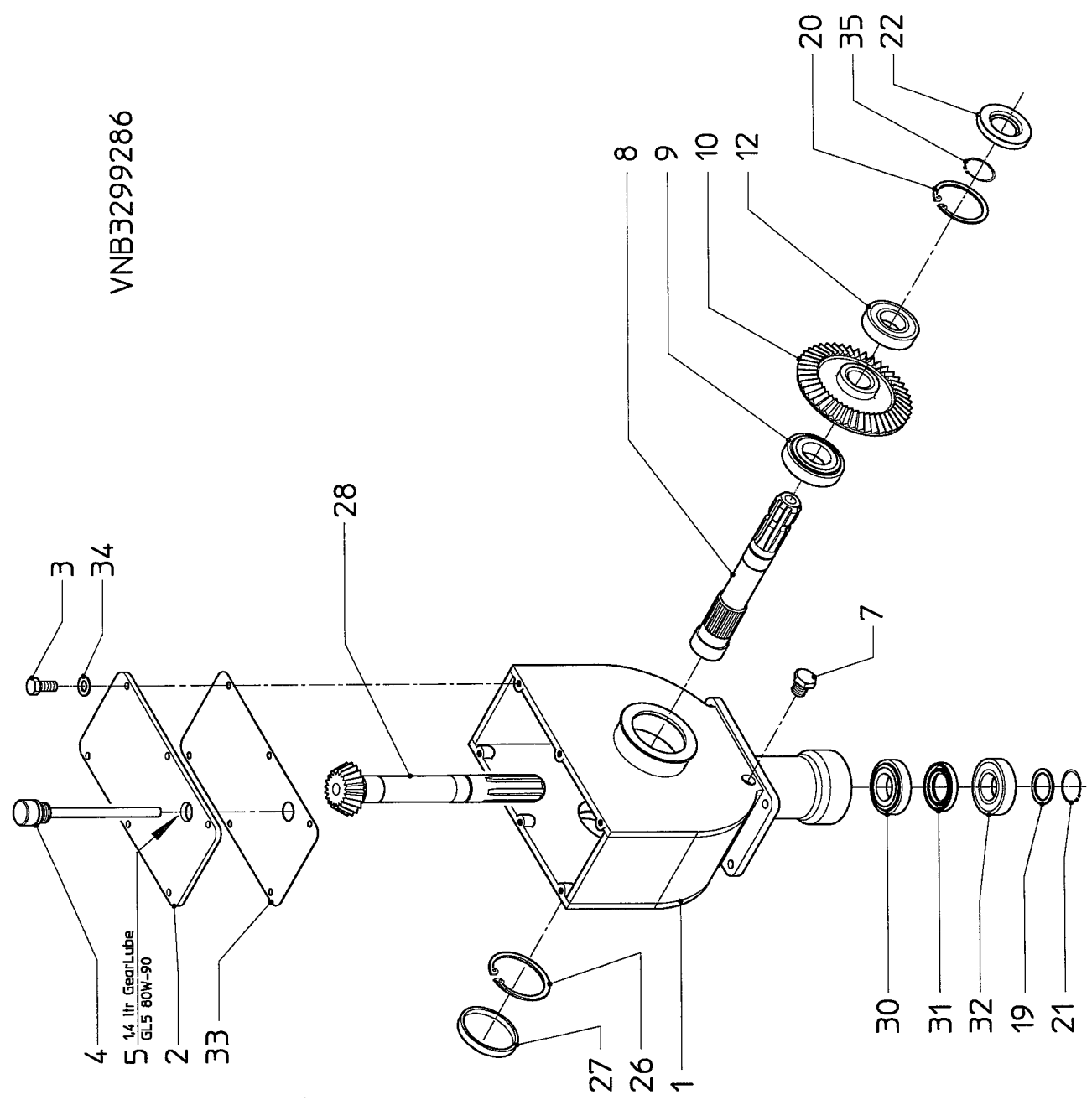
KM 4000

27387

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3	VNB3419886	1
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5	KG01261761	2
6	KG00468961	1
7	KG01259761	4
8	KG01067361	1
9	VNB2854878	1
10	VNB38820247	3
11	VN17883778	3
12	VNB3571893	2
13	VNB38820246	1
14	VNB38820248	1
17	VNB3572178	2
18	VNB3572278	1
19	VNB3470378	1
20	VNB36107420	1

1	VNB3561286	1
2	VNB3419986	1
3	VNB3419886	1
4	VNB3571902	2
5	KG01261761	2
6	KG00468961	1
7	KG01259761	4
8	KG01067361	1
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11	VN17883778	3
12	VNB3571893	2
13	VNB38820246	1
14	VNB38820248	1
17	VNB3572178	2
18	VNB3572278	1
19	VNB3470378	1
20	VNB36107420	1

M16x15
A17
8.8-M6x20
A8.4
8/M6/Nyloc
S-GEV 10L/M22x1.5
M22x1.5
L-PN315-10
10L/M16x1.5
L=6500
L=7000
sealkit
11x2.5



- KM 2800 27385
- KM 3200 27386
- KM 4000 27387

VNB3299286	1	
VNB3487986	1	
VNB3488093	1	
KG00471961	6	8.8-M8x20
VNB3577678	1	
	1,4	ltr GearLube
		GL5 80W-90
VNB2091678	1	M18x1,5
VNB3488202	1	
VN40119112	1	30212
VNB3488302	1	
KG01799800	1	E0208
VN31415028	1	35x45x2,5
KG01130900	1	1,80x2,5
KG01099300	1	A35x2,5
KG00021200	1	40x80x10A
KG01132300	1	1,110x4
VNB3488578	1	
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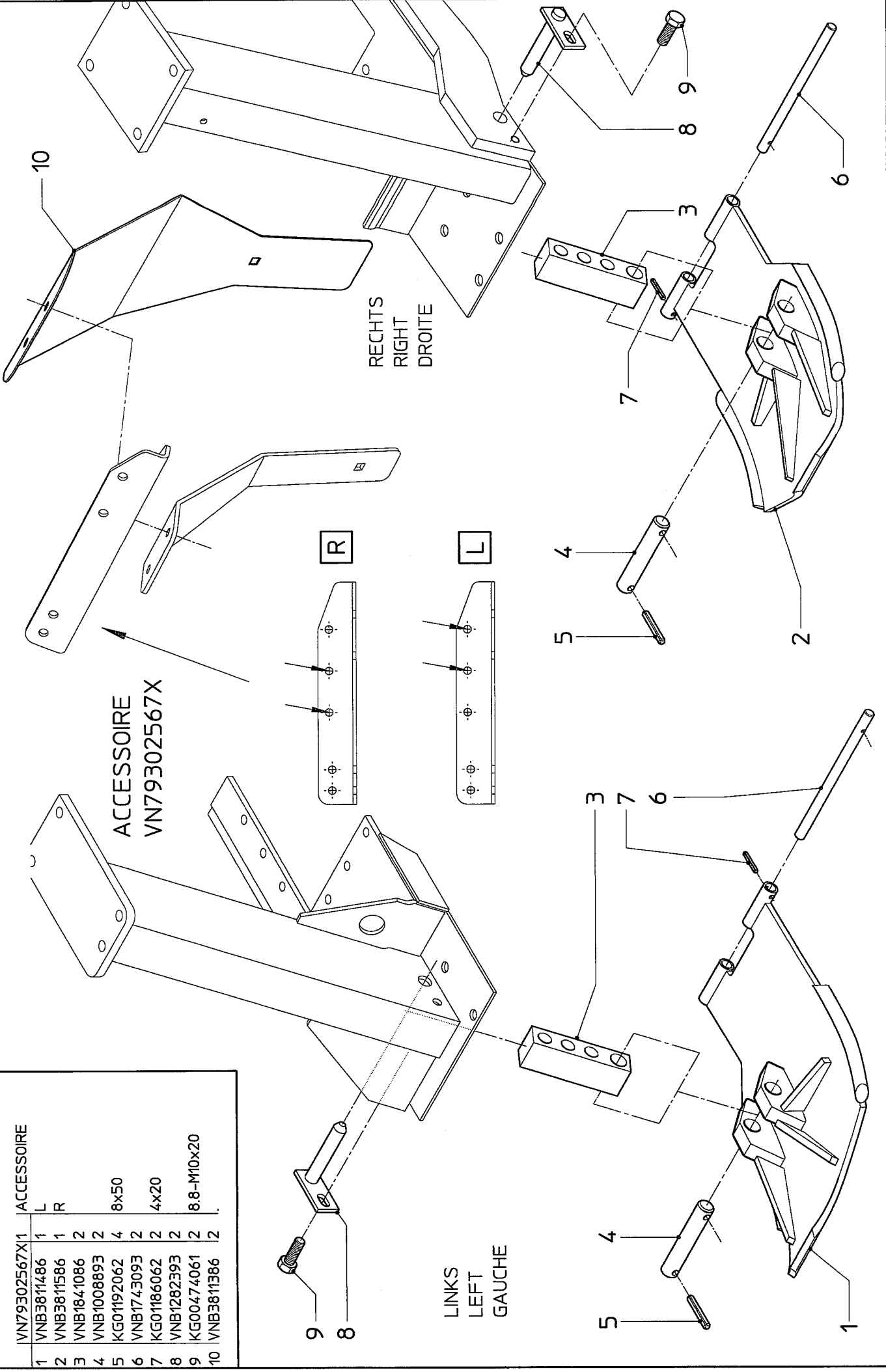
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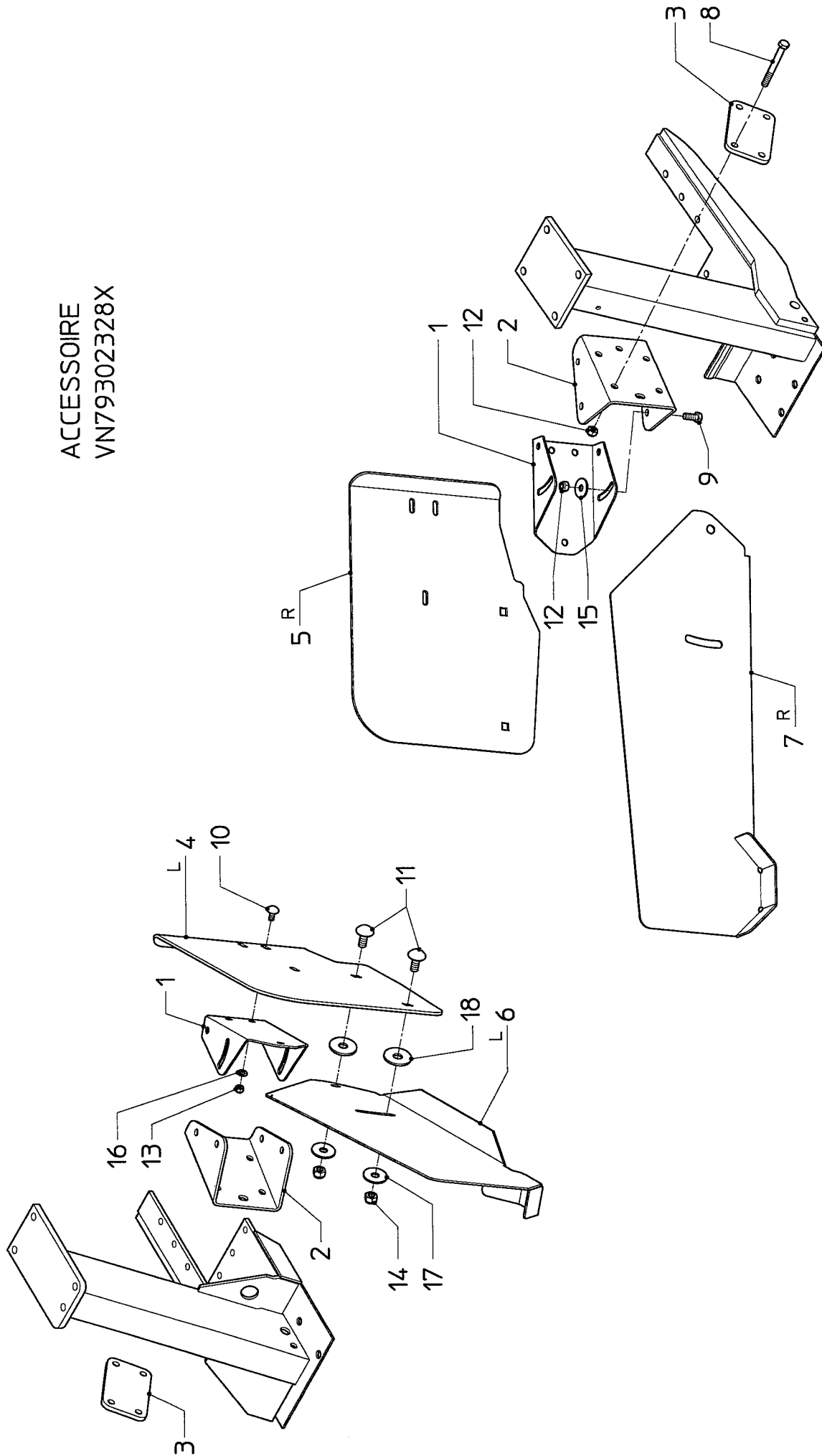
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LINKS
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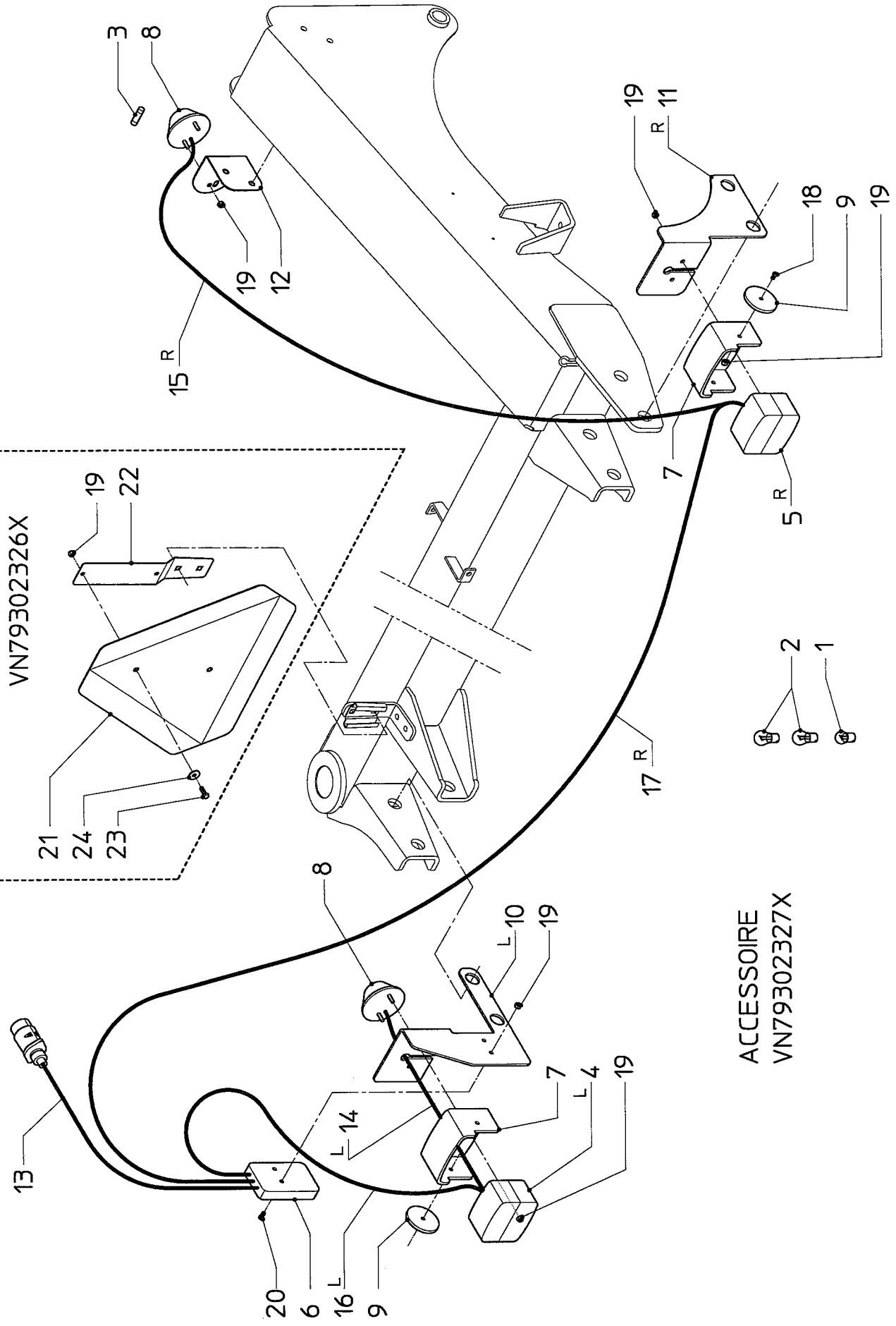


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KM 3200 27386
KM 4000 27387

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5	VNB3526986	1	R
6	VNB3527186	1	L
7	VNB3526686	1	R
8	KG00356261	8	8.8-M10x90
9	KG00474261	8	8.8-M10x25
10	KG00639061	6	8.8-M8x20
11	KG00644861	4	8.8-M12x30
12	KG01068861	16	10/M10/Nylac
13	KG01067561	6	8/M8/Nylac
14	KG01068961	4	10/M12/Nylac
15	KG01260361	8	A10,5
16	KG01267361	6	8,4
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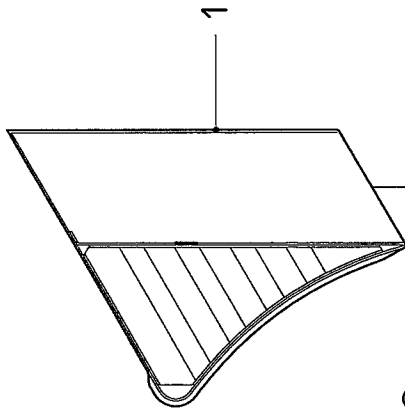


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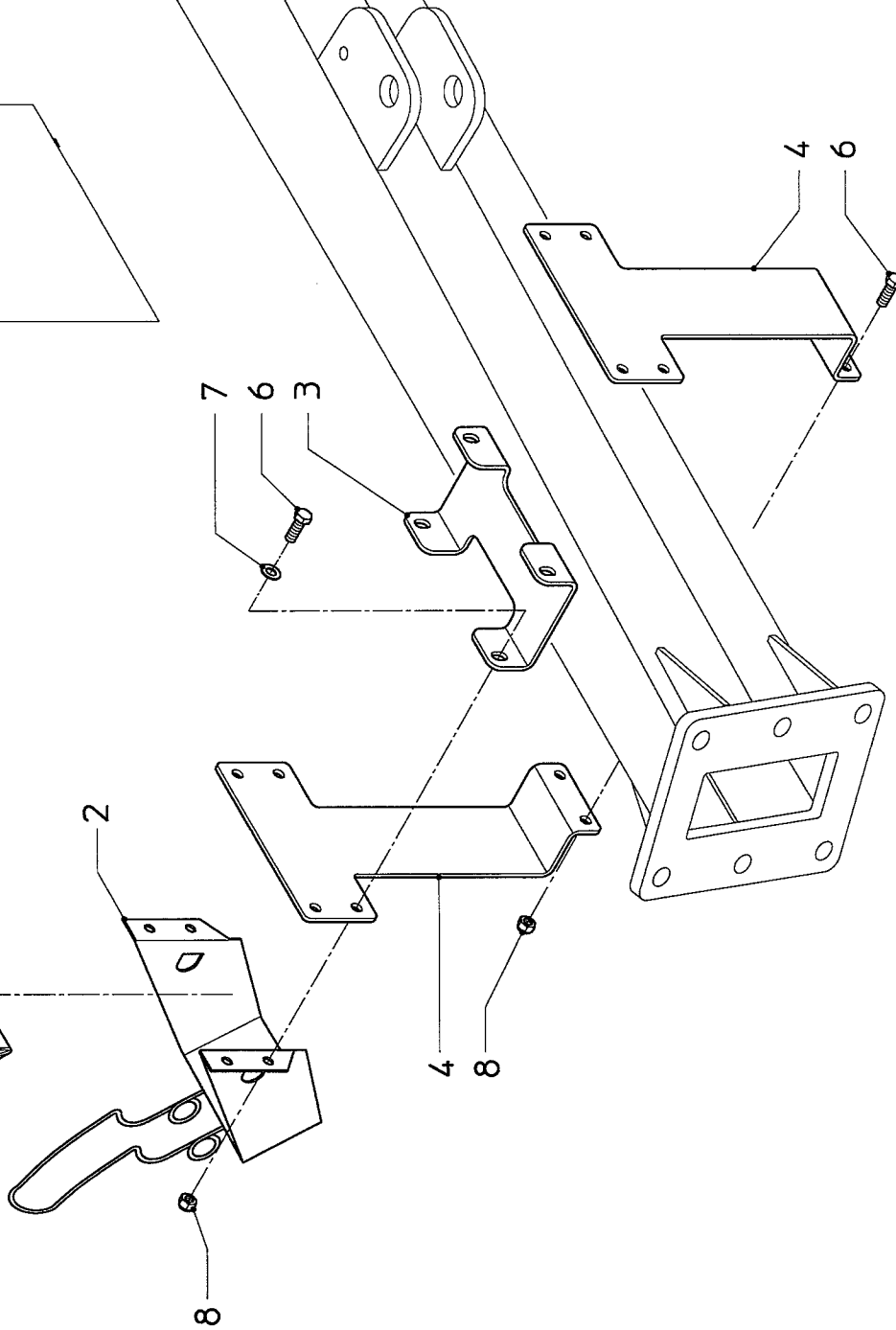
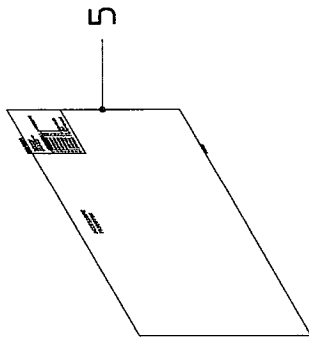
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 KM 3200 27386
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3	VN48523002	12V/15W	4		
4	VN48523003	L	1		
5	VNB3452478	R	1		
6	VNB3452378		1		
7	VNB3619878		1		
8	VNB3620578		2		
9	VNB3620978		2		
10	VNB3621478	ø60	2		
11	VNB3626986	L	1		
12	VNB3626886	R	1		
13	VNB3627086		1		
14	VNB3663778	L=6000	1		
15	VNB3664078	L=300	1		
16	VNB3663878	L=5500	1		
17	VNB3664178	L=300	1		
18	VNB3663978	L=4500	1		
19	KG00702663	4.8-M6x16	2		
20	KG01067361	8/M6/Nyloc	10		
21	KG00702763	4.8-M6x20	2		

serial number	part number	description	quantity	unit	notes
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21	VNB1847378		1		
22	VNB3578494		1		
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24	KG01259261	A6.4	2		



ACCESSOIRE
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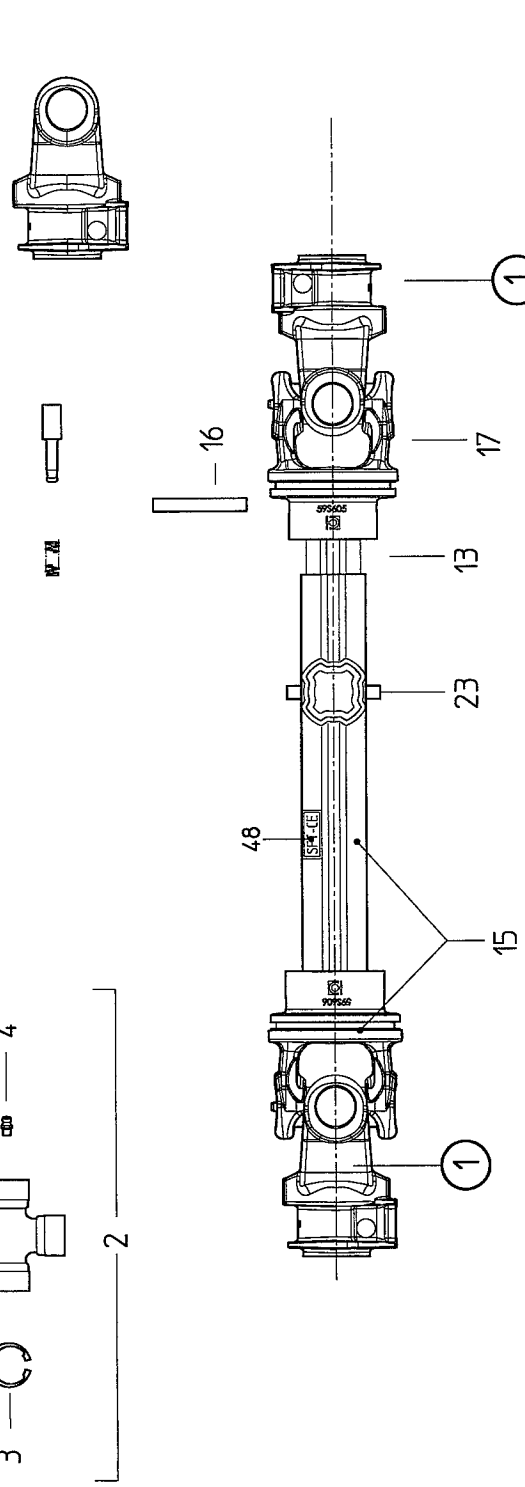
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3	VNB3579086	1	
4	VNB3626686	2	
5	VN70009690	1	
6	KG00472161	10	8.8-M8x25
7	KG01267361	4	8,4
8	KG01067561	10	8/M8/Nylloc

serial number 27385-27386-27387

C1

KM 2800/3200/4000 (2)

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ordernummer
num. a commander
Bestellnummer

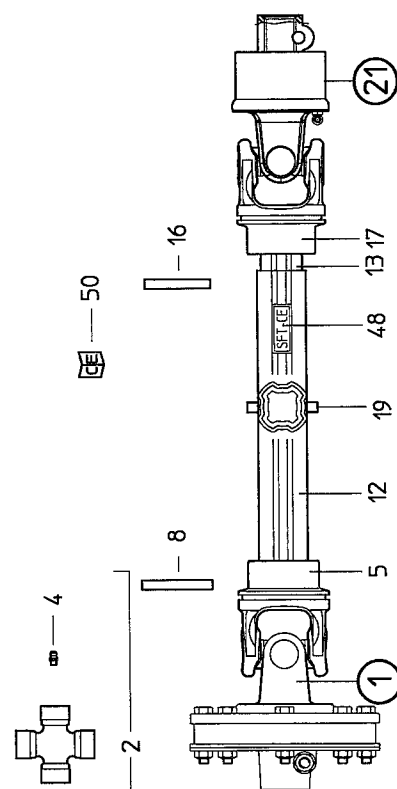
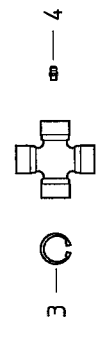


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2	VN5070G0355	1
3	VN4120G0012	2
4	VN338020000	8
13	VN348017000	1
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16	VN341043000	1
17	VN204S66854	1
23	VN348018000	2
26	VN2190E0013	2
27	VN2550G0001	1
28	VN310001431	6
29	VN5661G9137	1
30	VN5662G9147	1
31	VR2550G0002	1
40	VN252000033	2
48	VN399143000	1
49	VN399CEE051	1
50	VN399USA053	1
51	VN403000001	2
91	VNDS60054E0001	1
92	VNDS60054I0001	1
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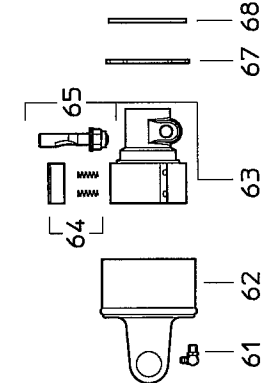
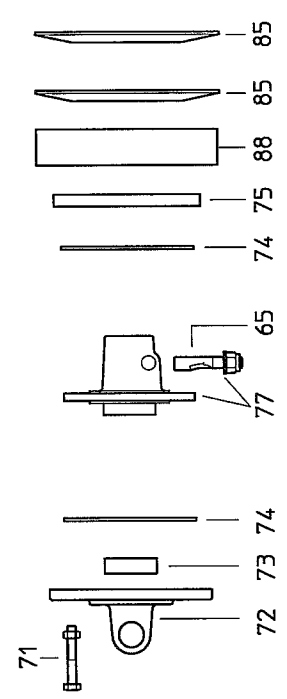
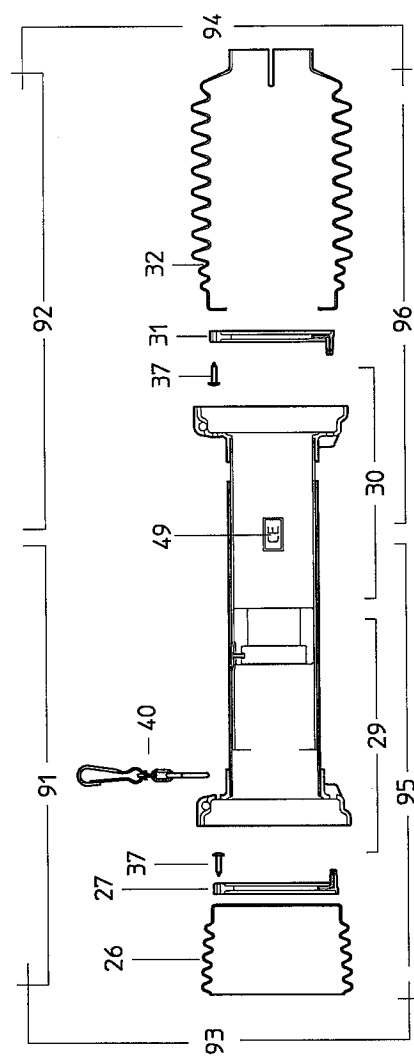
serial number 27385-27386-27387

C2

KM 2800/3200/4000 (2)



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1 VN47100103	1 FT42/56 1 3/8"
2 VN6LG453003R	2 30.2x79.4
3 VN4120G0012	8 I30x1.5
4 VN338020000	2 6x1x6
5 VN348017000	1 10x75
8 VN204S66853	
	1 10x75



bestellnummer ordernumber num. a commander Bestellnummer	bestellnummer ordernumber num. a commander Bestellnummer
12 VN237D03P54	1 L=1350
13 VN2253N1365	1 L=1365
16 VN341043000	1 10x65
17 VN204S66854	1 M6x1
19 VN348018000	2
21 VN601205601R	1
26 VN2190G0201	1 60
27 VN2550G0001	1
29 VN5TN1S6150F001	1
30 VN5MN1S6150F001	1
31 VR2550G0002	1 60
32 VN2191G2015	1 50-60
37 VN310001431	6 4.8x22
40 VN252000033	1 L=524
48 VN399143000	1
49 VN399CEE051	1 125x70
50 VN399USA053	1
61 VN348014000	1 8x1.25x90°
62 VN418052203	1
63 VN5150E0301	1 RL1 3/8"Z=6
64 VN4210E0001	3
65 VN408000047	2
67 VN246000132	1
68 VN338005000	1 .82x2.5
71 VN432000054	1 M10x55
72 VN253058701	1
73 VN258005320	1
74 VN247008701	1 162x85x3.2
75 VN248870005	1
77 VN515870305	1
85 VN367003870	2 202x123.5x3.5
88 VN240000214	1
91 VNDS6N15000E001	1
92 VNCS6N15000A501	1
93 VNDS6N150FXE001	1
94 VNDS6N150FXI001	1
95 VN4ES6150FXS001	1
96 VN4IS6150FXL001	1

(21)

(1)

NUMERICAL INDEX / NUMMERN-VERZEICHNIS / INDEX NUMERIQUE / NUMERIEKE INDEX / INDICE DE NUMEROS

2 KM-NA		Page: 01		Page: 02		Page: 03		Page: 04		Page: 05		Page: 06		Page: 07	
Part no.	Teile-nr.	Part no.	Teile-nr.	Part no.	Teile-nr.	Part no.	Teile-nr.	Part no.	Teile-nr.	Part no.	Teile-nr.	Part no.	Teile-nr.	Part no.	Teile-nr.
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Pagina	Pagina	Pagina	Pagina	Pagina	Pagina	Pagina	Pagina	Pagina	Pagina	Pagina	Pagina	Pagina	Pagina	Pagina	Pagina
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NUMERICAL INDEX / NUMMERN-VERZEICHNIS / INDEX NUMERIQUE / NUMERIEKE INDEX / INDICE DE NUMEROS

Page: 08				Page: 09				Page: 10				Page: 11				Page: 12				Page: 13				Page: 14							
Part. no.	Teile-nr.	Selle	Page	Part. no.	Teile-nr.	Selle	Page	Part. no.	Teile-nr.	Selle	Page	Part. no.	Teile-nr.	Selle	Page	Part. no.	Teile-nr.	Selle	Page	Part. no.	Teile-nr.	Selle	Page	Part. no.	Teile-nr.	Selle	Page	Part. no.	Teile-nr.	Selle	Page
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VN432000054	C02	E08	VN79300256	VNB1008893	C12	VNB1667493	E06	VNB2813086	D12	VNB3351894	E11	VNB3488093	E11																		
VN43460903	D04	E02	VN79300654	VNB1046893	D08	VNB1667593	E06	VNB2813086	D16	VNB3351894	E11	VNB3488178	E11																		
VN43460903	D06	E02	VN79300655	VNB1191286	E08	VNB1672286	D02	VNB2814702	D12	VNB3353994	D14	VNB3488202	E11																		
VN43603120	D04	E02	VN79300811	VNB1191386	E08	VNB1683486	E06	VNB2815202	D12	VNB3360194	D14	VNB3488302	E11																		
VN43603120	D06	E04	VN79300811	VNB1282393	E12	VNB1684886	E06	VNB2822600	C16	VNB3360386	D14	VNB3488402	E11																		
VN43608121	D04	E08	VN79300811	VNB1282578	E02	VNB1691186	E06	VNB2825493	D08	VNB3360586	D14	VNB3488578	E11																		
VN43608121	D06	E02	VN79300812	VNB1290893	E02	VNB1732678	E06	VNB2854878	E10	VNB3360794	D14	VNB3505886	D16																		
VN46170003	E06	E04	VN79300812	VNB1294302	E02	VNB1743093	E12	VNB2869394	E08	VNB3392286	D12	VNB3506086	D12																		
VN47100101	C01	E08	VN79300812	VNB1310474	C16	VNB1746493	D08	VNB2869494	E08	VNB3392594	D14	VNB3506378	D16																		
VN47100101	D02	D04	VN79301116	VNB1357086	E02	VNB1796493	D02	VNB3206186	D16	VNB3392878	D14	VNB3506494	D16																		
VN47100103	C02	D06	VN79301116	VNB1357186	E02	VNB1841086	E12	VNB3207194	D16	VNB3392986	D16	VNB3506502	D16																		
VN47100103	D02	E08	VN79301512	VNB1359002	E02	VNB1847378	E16	VNB3217186	D16	VNB3393094	D14	VNB3506678	D12																		
VN48523001	E16	E08	VN79301513	VNB1359686	E02	VNB1870178	E02	VNB33218902	D16	VNB3393286	D14	VNB3506702	D12																		
VN48523002	E16	E16	VN79302326	VNB1359786	E02	VNB1870178	E04	VNB3219102	D16	VNB3393478	D16	VNB3506802	D12																		

NUMERICAL INDEX / NUMMERN-VERZEICHNIS / INDEX NUMERIQUE / NUMERIEKE INDEX / INDICE DE NUMEROS

Part no.		Page: 15		Page: 16		Page: 17	
Teile-nr.	Selle	Teile-nr.	Selle	Teile-nr.	Selle	Teile-nr.	Selle
No. de ref.	Page	No. de ref.	Page	No. de ref.	Page	No. de ref.	Page
Onderd. nr.	Pagina	Onderd. nr.	Pagina	Onderd. nr.	Pagina	Onderd. nr.	Pagina
Nom. de pza	Pagina	Nom. de pza	Pagina	Nom. de pza	Pagina	Nom. de pza	Pagina
VNB3526186	D04	VNB3578074	C16	VNDS60054EE001	C01		
VNB3526186	D06	VNB3578174	C16	VNDS60054I0001	C01		
VNB3526286	D04	VNB3578286	D02	VNDS60054IE001	C01		
VNB3526286	D06	VNB3578386	D02	VNDS6N15000E00	C02		
VNB3526686	E14	VNB3578494	E16	VNDS6N150FXE00	C02		
VNB3526702	D12	VNB3578694	D06	VNDS6N150FXI00	C02		
VNB3526986	E14	VNB3578786	D10	VR2550G0002	C01		
VNB3527086	E14	VNB3578802	D12	VR2550G0002	C02		
VNB3527186	E14	VNB3578986	D02				
VNB3557294	E08	VNB3579086	F01				
VNB3557394	E08	VNB3619878	E16				
VNB3560894	D16	VNB3620578	E16				
VNB3561186	D08	VNB3620978	E16				
VNB3561286	E10	VNB3621478	E16				
VNB3561378	D02	VNB3626686	F01				
VNB3561478	D02	VNB3626886	E16				
VNB3561793	D08	VNB3626986	E16				
VNB3561894	D04	VNB3627086	E16				
VNB3561894	D06	VNB3628978	D02				
VNB3570986	D10	VNB3628978	D04				
VNB3571086	D10	VNB3628978	D06				
VNB3571278	D08	VNB3663778	E16				
VNB3571386	D08	VNB3663878	E16				
VNB3571593	D08	VNB3663978	E16				
VNB3571893	E10	VNB3664078	E16				
VNB3571902	E10	VNB3664178	E16				
VNB3572078	E10	VNB3670502	D04				
VNB3572178	E10	VNB3670502	D06				
VNB3572278	E10	VNB3783086	E08				
VNB3572393	D04	VNB3783186	D10				
VNB3572393	D06	VNB3811386	E12				
VNB3572478	D04	VNB3811486	E12				
VNB3572478	D06	VNB3811586	E12				
VNB3572794	D02	VNB3812494	D02				
VNB3572902	D12	VNB3813294	D04				
VNB3577593	D10	VNB3813294	D06				
VNB3577678	E11	VNCS6N15000A50	C02				
VNB3577894	D08	VNDS60054E0001	C01				



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